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MANUAL CHANGES

Model 6226B DC Power Supply Manual Serial Number Prefix 6M

Make all corrections in the manual according to errata below, then check the following table for your power supply serial number and enter any listed change(s) in the manual.

SE	RIAL	MAKE
Prefix	Number	CHANGES
6M 6M 6M ALL 6M 6M 1104A 1104A 1502A 1630A	0161 - 0280 0281 - 0400 0401 - 0835 - 0836 - 0985 0986 - 1305 1306 - 1485 1486 - 1985 1986 - 2160 2161-2585 2586-up	1 1,2 1,2,3 Errata 1,2,3,4 1 thru 5 1 thru 6 1 thru 7 1 thru 8 1 thru 9 1 thru 10

CHANGE 1:

In the replaceable parts table, make the following changes:

R18: Change @ Part No. to 0811-2188.

R53: Change to $3K_{\Lambda}$, $\frac{1}{2}W$, EB-3025.

VR4,5: Add @ Part No. 1902-0797.

CHANGE 2:

In the replaceable parts table and on Table 5-6, make the following changes:

Q6, Q7: Change @ Part No. to 1854-0239.

R35: Change value to 100 ohms.

CHANGE 3:

In the replaceable parts table, make the following changes:

R35: Change to 51_{A} , $\frac{1}{2}$ W, p Part No. 0686-5105. R40: Delete resistor R40.

R62: Change to 750_n, ±1%, 1/8W, @ Part No. 0757-0420.

R63: Change to 5Ko, Potentiometer, & Part No. 2100-1824.

R64,65: Change to $12K_{a}$, 1/8W, @ Part No. 0698-5088.

VR6: Add new Zener diode, VR6, 4.22V, @ Part No. 1902-3070.

On the schematic, delete resistor R40 in the meter circuit and connect VR6 in its place. Anode of VR6 to base of Q15 and cathode to +12.4V.

ERRATA:

Q3,5,8,10,12,14,15: Change to 2N2907A, Sprague, 56289, @ Part No. 1853-0099. On the parts list, change the @ Part No. of R81-R84 to 0811-2655.

In replaceable parts table, make the following change:

R31: 200 $_{\Delta}$, $\pm 5\%$, $\frac{1}{2}$ W, \oplus Part No. 0686-2015.

CHANGE 4:

In the replaceable parts table and on the schematic diagram, make the following changes:

R15: Change to 300Ka, EB-3045, 01121, @ Part No. 0686-3045.

Q11: Change to 2N4045, 61637, @ Part No. 1854-0221.

CHANGE 5:

In the replaceable parts table, make the following change:

R31: Change to 200_A, $\pm 5\%$, $\frac{1}{2}$ W, A.B., \hat{m} Part No. 0686-2015.

CHANGE 6:

In the replaceable parts table, make the following changes:

DS1: Add separate pilot light, HP Part No. 1450-0419.

S1: Change from pushbutton type to toggle switch, HP Part No. 3101-1525.

Panel-Front: Change to HP Part No. 5000-9303.

CHANGE 7:

In the Replaceable Parts Table and on the schematic (where applicable), make the following changes:

C5: Change C5 to .0022 μF 200vdc, HP Part No. 0160-0154.

R31: Change R31 to 2Kn±5%, 1/2W, HP Part No. 0686-2025.

Delete two PC Board Brackets, HP Part No. 5000-6140.

Add two PC Board Brackets, HP Part No. 5000-9388.

Add two Shoulder Washers, HP Part No. 2190-

The 5000-9388 brackets and 2190-0490 shoulder washers isolate heat sink from chassis.

The standard colors for this instrument are now mint gray (for front and rear panels) and olive gray (for all top, bottom, side, and other external surfaces). Option X95 designates use of the former color scheme of light gray and blue gray. Option A85 designates use of a light gray front panel with

olive gray used for all other external surfaces. New part numbers are shown below.

ERRATA:

In parts list and on schematic change R12 to 1.4K, ±5%, 3W, 30ppm 0811-1804.

In Table 1-1 change the INTERNAL IMPEDANCE AS A CONSTANT VOLTAGE SOURCE (Output Impedance) specification to read:

OUTPUT IMPEDANCE (TYPICAL): Approximated by a 10 milliohm resistance in series with a 1 microhenry inductance.

CHANGE 8:

In parts list and on the schematic, change R53 to 0686-2025, 2k, 1/2W. Delete CR17. Add R90 (0686-1015, 100_{n} , 1/2W) in series with the base of Q4.

ERRATA:

In the replaceable parts table, change the HP Part No. of pilot lamp DSI to 1450-0566. The new pilot lamp is more reliable because its leads are crimped instead of being spot welded.

CHANGE 9:

In the parts list, change the part number of the fan to 3160-0286. The new fan has wire leads instead of solder lugs but is a direct replacement for the old one.

The blue-gray meter bezel has been replaced by a black one, HP Part No. 4040-0414.

ERRATA:

Effective January 1st, 1977, Options 013 (decadial for voltage control) and 014 (decadial for current control) are no longer available individually, but they are available combined into a single new option designated Option 015. Make these changes wherever Option 013 or 014 is mentioned in the manual.

The front panel binding posts have been changed to a type with better designed insulation. Delete the two types of posts listed on page 6-7 of the parts list and add: black binding post, HP Part No. 1510-0114 (qty. 2); and red binding post, HP Part No. 1510-0115 (qty. 1).

ERRATA:

For all instruments delivered on or after July 1, 1978, change the HP Part No. for fuseholder from 1400-0084 to fuseholder body 2100-0564 and fuseholder carrier 2100-0565. Change the HP Part No. for fuseholder nut from 2950-0038 to 2110-0569. If old fuseholder must be replaced for any reason, replace complete fuseholder and nut with new fuseholder parts. Do not replace new parts with old parts.

► CHANGE 19:

In the parts list, change the HP Part No. for the binding posts, control knobs, and associated hardware to the following: Red binding post, qty 2 : 1510-0091

Terminal lug, qty 2 : 0360-0042 Lockwasher, qty 2: 2190-Nut, qty 2:2500-0001 Black binding post, qty 1 : 1510-0107 Terminal lug, qty 1 : 0360-1190 Nut, qty 3 : 2950-0144 Knob, round, qty 2: 0370-1091

Knob, pointer, qty 1 : 0370-1099

Lockwasher, qty 1 : 2190-0016

► ERRATA

On Figure 3-4, the line from the "+" side of the VOLTAGE SOURCE should be connected to A6 instead of A7, Remove the strap between A6 and A7. Connect a strap between A7 and +S.

On Figure 3-6, remove the strap between A4 and A5. Connect a strap between A4 and +S.

7-24-79

DESCRIPTION	HP PART NO.					
DISORTION	STANDARD	OPTION A85	OPTION X95			
Front Panel	06226-60004	06226-60003				
Cover, top	5000-9433	4	See			
Cover, side (2)	5000-9434		Manual			
Cover, bottom	5000-9435	4	Parts List			
Transformer Bracket (2)	5000-9472	◆				
Transformer Shield	5000-9473					

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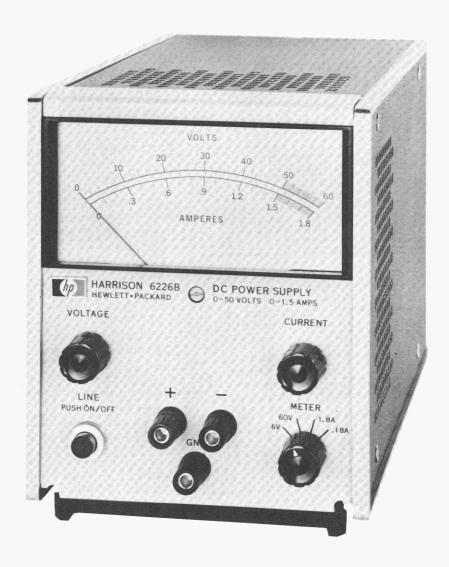


Figure 1-1. DC Power Supply, Model 6226B

SECTION I GENERAL INFORMATION

1-1 DESCRIPTION

- 1-2 This power supply, Figure 1-1, is completely transistorized and suitable for either bench or relay rack operation. It is a compact, well-regulated, Constant Voltage/Constant Current supply that will furnish full rated output voltage at the maximum rated output current or can be continuously adjusted throughout the output range. The front panel CUR-RENT control can be used to establish the output current limit (overload or short circuit) when the supply is used as a constant voltage source and the VOLTAGE controls can be used to establish the volt-. age limit (ceiling) when the supply is used as a constant current source. The supply will automatically crossover from constant voltage to constant current operation and vice versa if the output current or voltage exceeds these preset limits.
- 1-3 The power supply has both front and rear terminals. Either the positive or negative output terminal may be grounded or the power supply can be operated floating at up to a maximum of 300 volts off ground.
- 1-4 A single meter is used to measure either output voltage or output current in one of two ranges. The voltage or current ranges are selected by a METER switch on the front panel.
- 1-5 The programming terminals located at the rear of the unit allow ease in adapting to the many operational capabilities of the power supply. A brief description of these capabilities is given below:
- a. Remote Programming. The power supply output voltage or current may be programmed from a remote location by means of an external voltage source or resistance.
- b. Remote Sensing. The degradation in regulation which occurs at the load because of the voltage drop in the load leads can be reduced by using the power supply in the remote sensing mode of operation.
- c. Series and Auto-Series Operation. Power supplies may be used in series when a higher output voltage is required in the constant voltage mode of operation or when greater voltage compliance is required in the constant current mode of operation. Auto-Series operation permits one knob control of the total output voltage from a "master" supply.

- d. Parallel and Auto-Parallel Operation. The power supply may be operated in parallel with a similar unit when greater output current capability is required. Auto-Parallel operation permits one knob control of the total output current from a "master" supply.
- e. Auto-Tracking. The power supply may be used as a "master" supply, having control over one (or more) "slave" supplies that furnish various voltages for a system.

1-6 SPECIFICATIONS

1-7 Detailed specifications for the power supply are given in Table 1-1.

1-8 OPTIONS

1-9 Options are factory modifications of a standare instrument that are requested by the customer. The following options are available for the instrument covered by this manual. Where necessary, detailed coverage of the options is included throughout the manual.

Option No. Description

- 13 Three Digit Graduated Decadial
 Voltage Control: Includes graduated
 ten-turn control replacing standard
 ten-turn voltage control.
- 14 Three Digit Graduated Decadial
 Current Control: Includes graduated
 ten-turn control replacing standard
 current control.
- Rewire for 230V, Single Phase Input: Supply as normally shipped is wired for 115V ac input, and must be internally reconnected for 230V ac operation.

1-10 ACCESSORIES

1-11 The accessories listed in the following chart may be ordered with the power supply or separately from your local Hewlett-Packard Sales Office. (Refer to list at rear of manual for addresses.) Additional information and illustrations on accessories are given in Section II.

Part No. Description

5060-0797

Adapter Frame. - As illustrated in Figure 1-2, Adapter Frame includes all necessary hardware for mounting one, two, or three supplies in a standard 19" EIA rack. The adapter frame also accepts Filler Panels and Accessory Drawers.

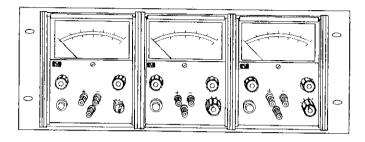


Figure 1-2. Rack Mounting Adapter Frame

5060-0793

Filler Panel. - One-third rack width panel for blocking off unused portions of the frame.

5060-0788

Accessory Drawer. - One-third rack width drawer for convenient storage of leads, probes, etc.

<u>@</u> Part No.

Description

1052A

Combining Case. - Can be used for a multi-instrument package that is portable and easily rack mounted with the hardware provided. The combining case also accepts the Filler Panels and Accessory Drawers mentioned above.

To maintain proper ambient temperature, it is recommended that Cooling Kit 5060-0789 (115V, 50-60 Hz) or 5060-0796 (230V, 50-60 Hz) be employed with 1052A Combining Cases housing these supplies.

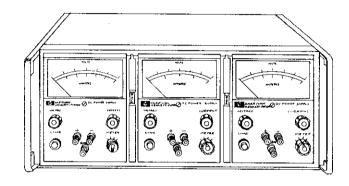


Figure 1-3. Combining Case

INPUT:

 $105-125/210-250\,\text{VAC}$, single phase, $50-60\,\text{Hz}$, 1.8A, 164W.

OUTPUT:

0-50 volts @ 0-1.5 amps.

LOAD REGULATION:

Constant Voltage -- Less than 0.01% plus 2mV for a full load to no load change in output current.

Constant Current -- Less than 0.01% plus 250µA for a zero to maximum change in output voltage.

LINE REGULATION:

Constant Voltage -- Less than 0.01% plus 2mV for any line voltage change within the input rating.

Constant Current -- Less than 0.01% plus 250 µA for any line voltage change within the input rating.

RIPPLE AND NOISE:

Constant Voltage -- Less than $200\,\mu\text{V}\,\text{rms}$, $1\,\text{mV}$ p-p (dc to $20\,\text{MHz}$).

Constant Current -- Less than 200µArms, 1mA p-p (dc to 20MHz).

TEMPERATURE RANGES:

Operating: 0 to 55° C. Storage: -40 to $+85^{\circ}$ C.

TEMPERATURE COEFFICIENT:

Constant Voltage -- Less than 0.02% plus $500\,\mu V$ per degree Centigrade.

<u>Constant Current</u> -- Less than 0.02% plus 0.8mA per degree Centigrade.

STABILITY:

Constant Voltage -- Less than 0.10% plus 2.5mV total drift for 8 hours after an initial warm-up time of 30 minutes at constant ambient, constant line voltage, and constant load.

<u>Constant Current</u> -- Less than 0.01% plus 4mA total drift for 8 hours after an initial warm-up time of 30 minutes at constant ambient, constant line voltage, and constant load.

INTERNAL IMPEDANCE AS A CONSTANT VOLTAGE SOURCE:

Less than 0.01a from DC to 1kHz.

Less than 0.05a from 1kHz to 10kHz.

Less than 0.5a from 10kHz to 100kHz.

Less than 5.0n from 100kHz to 1MHz.

TRANSIENT RECOVERY TIME:

Less than $50\mu sec$ for output recovery to within $10\,mV$ following a full load current change in the output.

METER:

The front panel meter can be used as either a 0-60 or 0-6 volt voltmeter or as a 0-1.8 or 0-0.18 amp ammeter.

OUTPUT CONTROLS:

Ten-turn output voltage and current controls permit continuous adjustment over entire output span. Meter switch selects voltage or current range.

OUTPUT TERMINALS:

Three "five-way" output posts are provided on the front panel and an output terminal strip is located on the rear of the chassis. All power supply output terminals are isolated from the chassis and either the positive or negative terminal may be connected to the chassis through a separate ground terminal located on the output terminal strip.

ERROR SENSING:

Error sensing is normally accomplished at the front terminals if the load is attached to the front or at the rear terminals if the load is attached to the rear terminals. Also, provision is included on the rear terminal strip for remote sensing.

REMOTE PROGRAMMING:

Remote programming of the supply output at approximately 200 ohms per volt in constant voltage is made available at the rear terminals. In constant current mode of operation, the current can be remotely programmed at approximately 500 ohms per ampere.

REMOTE PROGRAMMING SPEED (CV):

Time (T) required for output voltage to change from zero volts to within (X) mV of the maximum rated output or from maximum rated output to within (X) mV of zero.

		X = 5V
į	UP-	T < 1.7 mS
		X = 50 mV
		T < 2.4 mS
	·	X = 5V
	DOWN	T <13.5mS
	DOWN	X = 50 mV
		T < 15mS

COOLING:

A"pancake" fan is mounted at the rear of the unit.

SIZE

 $6\frac{1}{4}$ " H x 11" D x 5-1/8" W. Two of the units can be mounted side by side in a standard 19" relay rack.

WEIGHT: 16 lbs. net. 20 lbs. shipping.

FINISH: Light gray front panel with dark gray case.

SECTION II INSTALLATION

2-1 INITIAL INSPECTION

2-2 Before shipment, this instrument was inspected and found to be free of mechanical and electrical defects. As soon as the instrument is unpacked, inspect for any damage that may have occurred in transit. Save all packing materials until the inspection is completed. If damage is found, proceed as described in the Claim for Damage in Shipment section of the warranty page at the rear of this manual.

2-3 MECHANICAL CHECK

2-4 This check should confirm that there are no broken knobs or connectors, that the cabinet and panel surfaces are free of dents and scratches, and that the meter is not scratched or cracked.

2-5 ELECTRICAL CHECK

2-6 The instrument should be checked against its electrical specifications. Section V includes an

"in-cabinet" performance check to verify proper instrument operation.

2-7 INSTALLATION DATA

2-8 The instrument is shipped ready for bench operation. It is necessary only to connect the instrument to a source of power and it is ready for operation.

2-9 LOCATION

2--10 This instrument is air cooled. Sufficient space should be allotted so that a free flow of cooling air can reach the sides and rear of the instrument when it is in operation. It should be used in an area where the ambient temperature does not exceed $50^{\circ}\mathrm{C}$.

2-11 OUTLINE DIAGRAM

2-12 Figure 2-1 illustrates the outline shape and dimensions of Models 6224B and 6226B.

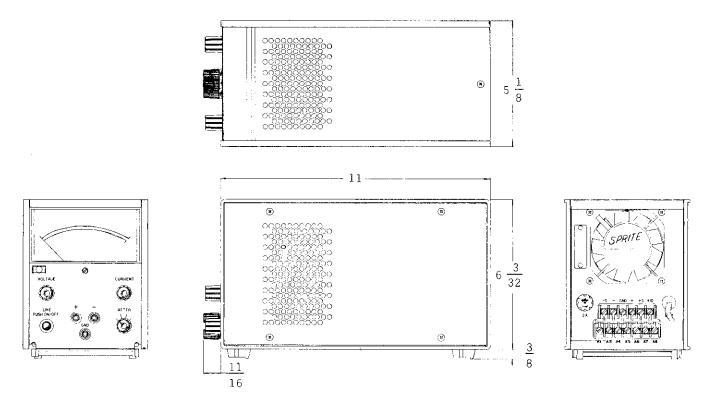


Figure 2-1. Models 6224B and 6226B Outline Diagram

2-13 RACK MOUNTING

2-14 This instrument may be rack mounted separately or with one or two other units that are the same size. The units are placed in the Adapter Frame or Combining Case as illustrated in Figures 1-2 and 1-3; The Adapter Frame or Combining Case is then fastened to the rack frame.

2-15 INPUT POWER REQUIREMENTS

2-16 This power supply may be operated continuously from either a nominal 115 volt or 230 volt $50-60~\rm{Hz}$ power source; Model 6220B can be operated at an input frequency of $50-400~\rm{Hz}$. The unit, as shipped from the factory, is wired for 115 volt operation. The input power required when operated from a 115 volt 60 Hz power source at full load is:

Model	Watts	Amps
6220B	44	0.5
6224B	164	1.8
6226B	164	1.8

2-17 CONNECTIONS FOR 230 VOLT OPERATION (Figure 2-2)

- 2-18 Normally, the two primary windings of the input transformer are connected in parallel for operation from 115 volt source. To convert the power supply to operation from a 230 volt source, the power transformer windings are connected in series as follows:
- a. Unplug the line cord and remove the top cover.
- b. To obtain access to transformer T1, the upper wiring circuit board must be raised. Detach electrolytic capacitor C14 by removing the two screws on the top surface of the board. Loosen the two screws that hold the brackets at the rear of the board to the power supply frame. Pry the front of the printed wiring board upward until it is released from the two plastic fasteners.
- c. Remove the jumpers between taps 4-2 and 3-1. Solder a jumper between taps 3-2 on the input power transformer T1, see Figure 2-2.
- d. Replace existing fuse with a 1 ampere, $230\ \text{volt}$ fuse.
- e. Replace existing line cord plug with a standard 230 volt plug.

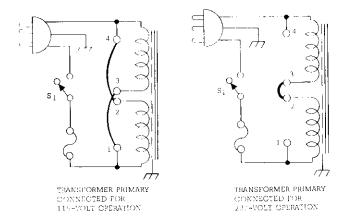


Figure 2-2. Input Power Transformer Connections

2-19 POWER CABLE

2-20 To protect operating personnel, the National Electrical Manufacturers Association (NEMA) recommends that the instrument panel and cabinet be grounded. This instrument is equipped with a three conductor power cable. The third conductor is the ground conductor and when the cable is plugged into an appropriate receptacle, the instrument is grounded. The offset pin on the power cable three-prong connector is the ground connection.

2-21 To preserve the protection feature when operating the instrument from a two-contact outlet, use a three-prong to two-prong adapter and connect the green lead on the adapter to ground.

2-22 REPACKAGING FOR SHIPMENT

2-23 To insure safe shipment of the instrument, it is recommended that the package designed for the instrument be used. The original packaging material is reusable. If it is not available, contact your local Hewlett-Packard field office to obtain the materials. This office will also furnish the address of the nearest service office to which the instrument can be shipped. Be sure to attach a tag to the instrument which specifies the owner, model number, full serial number, and service required, or a brief description of the trouble.

SECTION III OPERATING INSTRUCTIONS

3-1 TURN-ON CHECKOUT PROCEDURE

3-2 The following checkout procedure describes the use of the front panel controls and indicators and ensures that the supply is operational.

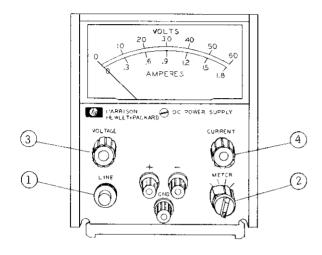


Figure 3-1. Front Panel Controls and Indicators

- a. Push ON/OFF switch-indicator (1); indicator should light.
- b. On Model 6220B only, set RANGE switch(2) to desired output voltage range.
- c. Set METER switch (2) to desired voltage range.
- d. Adjust 10-turn VOLTAGE control (3) until desired output voltage is indicated on meter.
- e. Set METER switch to desired current range and short circuit output terminals.
- f. Adjust CURRENT control (4) for desired output current.
- g. Remove short and connect load to output terminals (front or rear).

3-3 OPERATING MODES

3-4 The power supply is designed so that its mode of operation can be selected by making strapping connections between particular terminals on the terminal strip at the rear of the power supply. The terminal designations are stenciled in white on the power supply above their respective terminals. Although the strapping patterns illustrated in this

section show the positive terminal grounded, the operator can ground either terminal or operate the power supply up to 300Vdc off ground (floating). The following paragraphs describe the procedures for utilizing the various operational capabilities of the power supply. A more theoretical description concerning the operational features of this supply is contained in Application Note 90, Power Supply Handbook; available at no charge from your local Hewlett-Packard sales office. Sales office addresses appear at the rear of the manual.

3-5 NORMAL OPERATING MODE

3-6 The power supply is normally shipped with its rear terminal strapping connections arranged for Constant Voltage/Constant Current, local sensing, local programming, single unit mode of operation. This strapping pattern is illustrated in Figure 3-2.

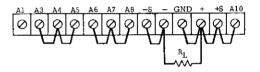


Figure 3-2. Normal Strapping Pattern

The operator selects either a constant voltage or a constant current output using the front panel controls (local programming, no strapping changes are necessary).

3-7 CONSTANT VOLTAGE

- 3-8 To select a constant voltage output, proceed as follows:
- a. Turn-on power supply and adjust VOLTAGE control for desired output voltage (output terminals open).
- b. Short output terminals and adjust CUR-RENT controls for maximum output current allowable (current limit), as determined by load conditions. If a load change causes the current limit to be exceeded, the power supply will automatically crossover to constant current output at the preset current limit and the output voltage will drop proportionately. In setting the current limit, allowance must be made for high peak current which can cause unwanted cross-over. (Refer to Paragraph 3-50).

3-9 CONSTANT CURRENT

- 3-10 To select a constant current output, proceed as follows:
- a. Short output terminals and adjust CUR-RENT controls for desired output current.
- b. Open output terminals and adjust VOLTAGE controls for maximum output voltage allowable (voltage limit), as determined by load conditions. If a load change causes the voltage limit to be exceeded, the power supply will automatically crossover to constant voltage output at the preset voltage limit and the output current will drop proportionately. In setting the voltage limit, allowance must be made for high peak voltages which can cause unwanted crossover. (Refer to Paragraph 3-50).

3-11 CONNECTING LOAD

- 3-12 Each load should be connected to the power supply output terminals using separate pairs of connecting wires. This will minimize mutual coupling effects between loads and will retain full advantage of the low output impedance of the power supply. Each pair of connecting wires should be as short as possible and twisted or shielded to reduce noise pickup. (If shield is used, connect one end to power supply ground terminal and leave the other end unconnected.)
- 3-13 If load considerations require that the output power distribution terminals be remotely located from the power supply, then the power supply output terminals should be connected to the remote distribution terminals via a pair of twisted or shielded wires and each load separately connected to the remote distribution terminals. For this case, remote sensing should be used (Paragraph 3-32).

3-14 OPERATION OF SUPPLY BEYOND RATED OUTPUT

3-15 The shaded area on the front panel meter face indicates the amount of output voltage or current that is available in excess of the normal rated output. Although the supply can be operated in this shaded region without being damaged, it cannot be guaranteed to meet all of its performance specifications. However, if the line voltage is maintained above 115 Vac, the supply will probably operate within its specifications.

3-16 OPTIONAL OPERATING MODES

3-17 REMOTE PROGRAMMING, CONSTANT VOLTAGE

3-18 The constant voltage output of the power supply can be programmed (controlled) from a remote location if required. Either a resistance or voltage source can be used for the programming device. The wires connecting the programming terminals of the

supply to the remote programming device should be twisted or shielded to reduce noise pickup. The VOLTAGE controls on the front panel are disabled according to the following procedures.

3-19 Resistance Programming (Figure 3-3). In this mode, the output voltage will vary at a rate determined by the programming coefficient (200 ohms per volt). The output voltage will increase 1 volt for each 200 ohms added in series with the programming terminals. The programming coefficient is determined by the programming current. This current is factory adjusted to within 2% of 5mA. If greater programming accuracy is required, it may be achieved by changing resistor R13 as discussed in Paragraph 5-60.

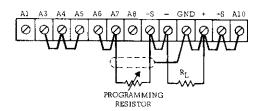


Figure 3-3. Remote Resistance Programming (Constant Voltage)

- 3-20 The output voltage of the power supply should be zero volts ± 20 millivolts when zero ohms is connected across the programming terminals. If a zero ohm voltage closer than this is required, it may be achieved by changing resistor R6 or R8 as described in Paragraph 5-59.
- 3-21 To maintain the stability and temperature coefficient of the power supply, use programming resistors that have stable, low noise, and low temperature (less than 30ppm per degree Centigrade) characteristics. A switch can be used in conjunction with various resistance values in order to obtain discrete output voltages. The switch should have make-before-break contacts to avoid momentarily opening the programming terminals during the switching interval.
- 3-22 <u>Voltage Programming (Figure 3-4).</u> Employ the strapping pattern shown on Figure 3-4 for voltage programming. In this mode, the output voltage will vary in a 1 to 1 ratio with the programming voltage (reference voltage) and the load on the programming voltage source will not exceed 24 microamperes.
- 3-23 The impedance matching resistors (Rx) for the programming voltage source should be approximately 1000 ohms to maintain the temperature and stability specifications of the power supply.

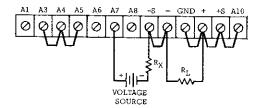


Figure 3-4. Remote Voltage Programming (Constant Voltage)

3-24 Methods of voltage programming with gain are discussed in Application Note 90, Power Supply Handbook; available at no charge from your local Pales Office.

3-25 REMOTE PROGRAMMING, CONSTANT CURRENT

3-26 Either a resistance or a voltage source can be used to control the constant current output of the supply. The CURRENT controls on the front panel are disabled according to the following procedures.

3-27 <u>Resistance Programming (Figure 3-5)</u>. In this mode, the output current varies at a rate determined by the programming coefficient as follows:

<u>Model</u>	Programming Coefficient
6220B	1000 ohms / amp (25V Range)
6220B	2000 ohms / amp (50V Range)
6224B	500 ohms / amp
6226B	500 ohms / amp

The programming coefficient is determined by the Constant Current programming current as follows:

This current is adjusted to within 10% at the factory. If greater programming accuracy is required, it may be achieved by changing resistor R19 as outlined in Paragraph 5-63.

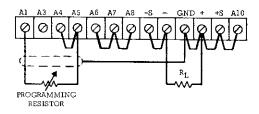


Figure 3-5. Remote Resistance Programming (Constant Current)

3-28 Use stable, low noise, low temperature coefficient (less than 30ppm/°C) programming resistors to maintain the power supply temperature coefficient and stability specifications. A switch may be

used to set discrete values of output current. A make-before-break type of switch should be used since the output current will exceed the maximum rating of the power supply if the switch contacts open during the switching interval.

CAUTION

If the programming terminals (Al and A5) should open at any time during this mode, the output current will rise to a value that may damage the power supply and/or the load. To avoid this possibility, connect a resistor across the programming terminals having the value listed below. Like the programming resistor, this resistor should be of the low noise, low temperature coefficient type.

6220B	6224B	6226B
25V Range — 1K∩	1.5K	750a
50V Range — 1Ka		

3-29 <u>Voltage Programming (Figure 3-6)</u>. In this mode, the output current will vary linearly with changes in the programming voltage. The programming voltage should not exceed 1.5 volts. Voltage in excess of 1.5 volts will result in excessive power dissipation in the instrument and possible damage.

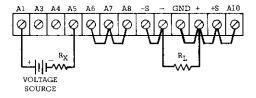


Figure 3-6. Remote Voltage Programming (Constant Current)

3-30 The output current will be the programming voltage divided by 1 ohm. The current required from the voltage source will be less than 25 microamperes. The impedance matching resistor (R χ) should be approximately 500 ohms if the temperature coefficient and stability specifications of the power supply are to be maintained.

3-31 Methods used to voltage program a power supply with gain are discussed in Application Note 90, Power Supply Handbook; available at no charge from your local p Sales Office.

3-32 REMOTE SENSING (See Figure 3-7)

3-33 Remote sensing is used to maintain good regulation at the load and reduce the degradation of

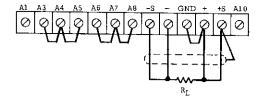


Figure 3-7. Remote Sensing

regulation which would occur due to the voltage drop in the leads between the power supply and the load. Remote sensing is accomplished by utilizing the strapping pattern shown in Figure 3-7. The power supply should be turned off before changing strapping patterns. The leads from the +S terminals to the load will carry less than 10 milliamperes of current, and it is not required that these leads be as heavy as the load leads. However, they must be twisted or shielded to minimize noise pickup.

3-34 Note that it is desirable to minimize the drop in the load leads and it is recommended that the drop not exceed 1 volt per lead if the power supply is to meet its DC specifications. If a larger drop must be tolerated, please consult a Hewlett-Packard sales engineer.

NOTE

Due to the voltage drop in the load leads, it may be necessary to readjust the current limit in the remote sensing mode.

- 3-35 The procedure just described will result in a low DC output impedance at the load. If a low AC impedance is required, it is recommended that the following precautions be taken:
- a. Disconnect output capacitor C20 by disconnecting the strap between A10 and +S.
- b. Connect a capacitor having similar characteristics (approximately same capacitance, same voltage rating or greater, and having good high frequency characteristics) across the load using short leads.
- 3-36 Although the strapping patterns shown in Figures 3-3 through 3-6 employ local sensing, note that it is possible to operate a power supply simultaneously in the remote sensing and Constant Voltage/Constant Current remote programming modes.

3-37 SERIES OPERATION

3-38 Normal Series Connections (Figure 3-8). Two or more power supplies can be operated in series to obtain a higher voltage than that available from a single supply. When this connection is used, the output voltage is the sum of the voltages of the in-

dividual supplies. Each of the individual supplies must be adjusted in order to obtain the total output voltage. The power supply contains a protective diode connected internally across the output which protects the supply if one power supply is turned off while its series partner(s) is on.

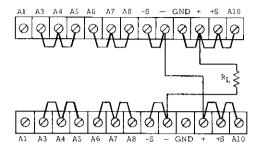
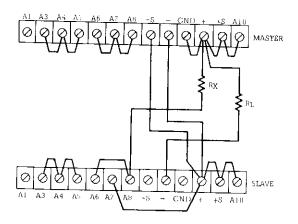


Figure 3-8. Normal Series Connections

3-39 Auto-Series Connections (Figure 3-9). The Auto-Series configuration is used when it is desirable to have the output voltage of each of the series connected supplies vary in accordance with the setting of a control unit. The control unit is called the master; the controlled units are called slaves. At maximum output voltage, the voltage of the slaves is determined by the setting of the front panel VOLTAGE control on the master. The master supply must be the most positive supply of the series. The output CURRENT controls of all series units are operative and the current limit is equal to the lowest control setting. If any output CURRENT controls are set too low, automatic crossover to constant current operation will occur and the output voltage will drop. Remote sensing and programming can be used; however, the strapping arrangements shown in the applicable figures show local sensing and programming.

3-40 In order to maintain the temperature coefficient and stability specifications of the power supply, the external resistors (R_{X}) shown in Figure 3-9 should be stable, low noise, low temperature coefficient (less than 30ppm per degree Centigrade) resistors. The value of each resistor is dependant on the maximum voltage rating of the "master" supply. The value of R_{X} is this voltage divided by the voltage programming current of the slave supply (1/ K_{P} where K_{P} is the voltage programming coefficient). The voltage contribution of the slave is determined by its voltage control setting.

3-41 When the center tap of an Auto-Series combination is grounded, coordinated positive and negative voltages result. This technique is commonly referred to as "rubber-banding" and an external



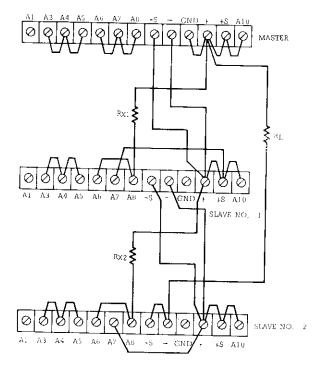


Figure 3-9. Auto-Series, Two and Three Units

reference source may be employed if desired. Any change of the internal or external reference source (e.g. drift, ripple) will cause an equal percentage change in the outputs of both the master and slave supplies. This feature can be of considerable use in analogue computer and other applications, where the load requires a positive and a negative power supply and is less susceptible to an output voltage change occurring simultaneously in both supplies than to a change in either supply alone.

3-42 PARALLEL OPERATION

3-43 <u>Normal Parallel Connections (Figure 3-10).</u> Two or more power supplies can be connected in parallel to obtain a total output current greater than

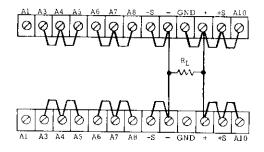


Figure 3-10. Normal Parallel Connections

that available from one power supply. The total output current is the sum of the output currents of the individual power supplies. The output CURRENT controls of each power supply can be separately set. The output voltage controls of one power supply should be set to the desired output voltage; the other power supply should be set for a slightly larger output voltage. The supply set to the lower output voltage will act as a constant voltage source; the supply set to the higher output will act as a constant current source, dropping its output voltage until it equals that of the other supply. The constant voltage source will deliver only that fraction of its total rated output current which is necessary to fulfill the total current demand.

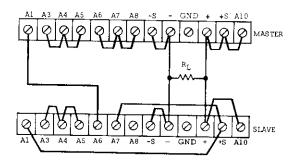


Figure 3-11. Auto-Parallel, Two Units

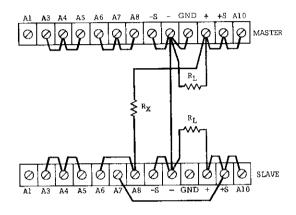
3-44 <u>Auto-Parallel</u>. The strapping patterns for Auto-Parallel operation of two power supplies are shown in Figure 3-11. Auto-Parallel operation permits equal current sharing under all load conditions, and allows complete control of output current from one master power supply. The output current of each slave will be approximately equal to the master's regardless of the load conditions. Because the output current controls of each slave are operative, they should be set to maximum to avoid having the slave revert to constant current operation; this would occur if the master output current setting exceeded the slave's.

3-45 Additional slave supplies may be added in parallel to the Master/Slave combination. All the

connections between the Master and Slave #1 are duplicated between Slave #1 and the added Slave supply. In addition, the strapping pattern of the added Slave should be the same as Slave #1.

3-46 AUTO-TRACKING OPERATION (See Figure 3-12)

3-47 The Auto-Tracking configuration is used when it is necessary that several different voltages referred to a common bus, vary in proportion to the setting of a particular instrument (the control or master). A fraction of the master's output voltage is fed to the comparison amplifier of the slave supply, thus controlling the slave's output. The master must have the largest output voltage of any power supply in the group (must be the most positive supply in the example shown on Figure 3-12).



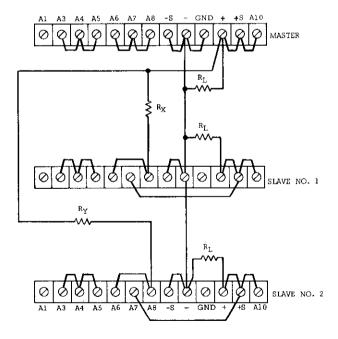


Figure 3-12. Auto-Tracking, Two and Three Units

3-48 The output voltage of the slave is a percentage of the master's output voltage, and is determined by the voltage divider consisting of R_X (or R_X and R_Y) and the voltage control of the slave supply, R_P , where $E_S = R_P/R_X + R_P$. Turn-on and turn-off of the power supplies is controlled by the master. Remote sensing and programming can be used; although the strapping patterns for these modes show only local sensing and programming. In order to maintain the temperature coefficient and stability specifications of the power supply, the external resistors should be stable, low noise, low temperature coefficient (less than 30ppm per $^{\rm O}{\rm C}$) resistors.

3-49 SPECIAL OPERATING CONSIDERATIONS

3-50 PULSE LOADING

3-51 The power supply will automatically cross over from constant voltage to constant current operation, or the reverse, in response to an increase (over the preset limit) in the output current or voltage, respectively. Although the preset limit may be set higher than the average output current or voltage, high peak currents or voltages (as occur in pulse loading) may exceed the preset limit and cause crossover to occur. If this crossover limiting is not desired, set the preset limit for the peak requirement and not the average.

3-52 OUTPUT CAPACITANCE

3-53 An internal capacitor, connected across the output terminals of the power supply, helps to supply high-current pulses of short duration during constant voltage operation. Any capacitance added externally will improve the pulse current capability, but will decrease the safety provided by the constant current circuit. A high-current pulse may damage load components before the average output current is large enough to cause the constant current circuit to operate.

3-54 The effects of the output capacitor during constant current operation are as follows:

- a. The output impedance of the power supply decreases with increasing frequency.
- b. The recovery time of the output voltage is longer for load resistance changes.
- c. A large surge current causing a high power dissipation in the load occurs when the load resistance is reduced rapidly.

3-55 REVERSE VOLTAGE LOADING

3-56 A diode is connected across the output terminals. Under normal operation conditions, the diode is reverse biased (anode connected to negative terminals).

minal). If a reverse voltage is applied to the output terminals (positive voltage applied to negative terminal), the diode will conduct, shunting current across the output terminals and limiting the voltage to the forward voltage drop of the diode. This diode protects the series transistors and the output electrolytic capacitor.

3-57 REVERSE CURRENT LOADING

3-58 Active loads connected to the power supply

may actually deliver a reverse current to the power supply during a portion of its operating cycle. An external source cannot be allowed to pump current into the supply without loss of regulation and possible damage to the output capacitor. To avoid these effects, it is necessary to preload the supply with a dummy load resistor so that the power supply delivers current through the entire operation cycle of the load device.

SECTION IV PRINCIPLES OF OPERATION

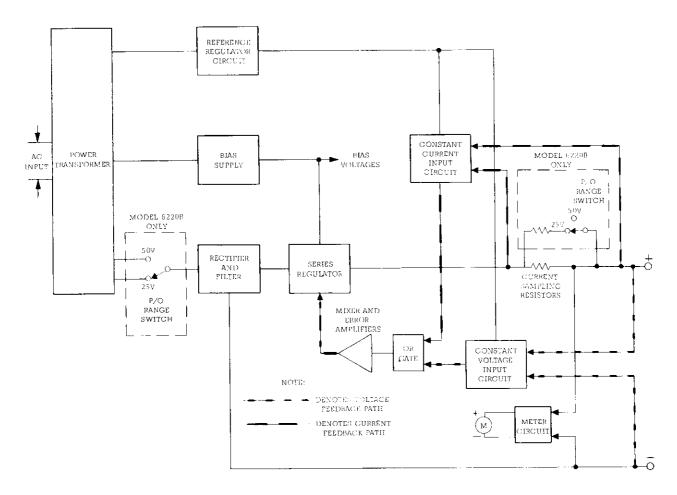


Figure 4-1. Overall Block Diagram

4-1 OVERALL BLOCK DIAGRAM DISCUSSION

4-2 The power supply, as shown on the overall block diagram on Figure 4-1, consists of a power transformer, a rectifier and filter, a series regulator, the mixer and error amplifiers, an "OR" gate, a constant voltage input circuit, a constant current input circuit, a reference regulator circuit, a bias supply, and a metering circuit.

4-3 The input line voltage passes through the power transformer to the rectifier and filter. The RANGE section of the METER-RANGE switch is used only in dual range Model 6220B. This switch selects the operating mode of the supply by picking off an AC voltage of the appropriate magnitude and

applying it to the rectifier-filter. The rectifierfilter converts the AC input to raw DC which is fed to the positive terminal via the regulator and current sampling resistor network. The regulator, part of the feedback loop, is made to alter its conduction to maintain a constant output voltage or current. The voltage developed across the current sampling resistor network is the input to the constant current input circuit. In Model 6220B, the RANGE section of the METER-RANGE switch selects the proper sampling resistor value so that voltages dropped across the network are the same for currents that are proportional in each operating mode. The constant voltage input circuit obtains its input by sampling the output voltage of the supply.

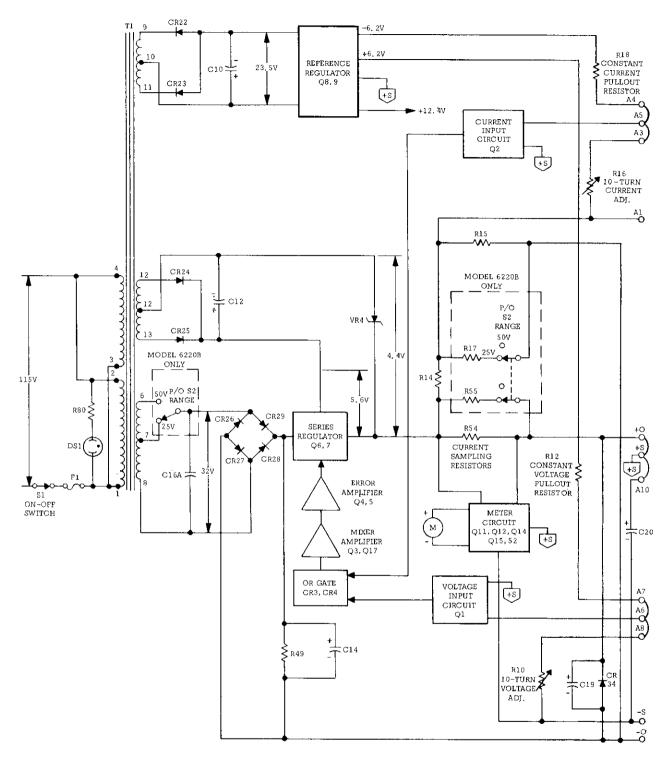


Figure 4-2. Simplified Schematic

4-4 Any changes in output voltage/current are detected in the constant voltage/constant current input circuit, amplified by the mixer and error amplifiers, and applied to the series regulator in the correct phase and amplitude to counteract the change in output voltage/output current. The reference circuit provides stable reference voltages which are used by the constant voltage/current input circuits for comparison purposes. The bias supply furnishes voltages which are used throughout the instrument for biasing purposes. The meter circuit provides an indication of output voltage or current for both operating modes.

4-5 SIMPLIFIED SCHEMATIC

- 4-6 A simplified schematic of the power supply is shown in Figure 4-2. It shows the operating controls; the ON-off switch, the RANGE section of the METER-RANGE switch (S2) for Model 6220B only, the voltage and current programming controls R10 and R16. In Model 6220B only, the METER section of the METER-RANGE switch, included in the meter circuit block on Figure 4-2, allows the meter to read output voltage or current in either of two ranges. Figure 4-2 also shows the internal sources of bias and reference voltages and their nominal magnitudes with an input of 115 VAC.
- 4-7 Switch S2 (Model 6220B) selects the operating mode of the supply by applying the proper AC voltage to the bridge rectifier (CR26 through CR29). Capacitor C14 is the filter capacitor for the main supply.
- 4-8 Diode CR34, connected across the output terminals of the power supply, is a protective device which prevents internal damage that might occur if a reverse voltage were applied across the output terminals. Output capacitor, C20, is also connected across the output terminals when the normal strapping pattern shown on Figure 4-2 is employed. Note that this capacitor can be removed if an increase in the programming speed is desired. Under these conditions, capacitor C19 serves to insure loop stability.
- 4-9 <u>DETAILED CIRCUIT ANALYSIS</u> (Refer to overall schematic diagram at rear of manual)

4-10 FEEDBACK LOOP

4-11 The feedback loop functions continuously to keep the output voltage constant, during constant voltage operation, and the output current constant, during constant current operation. For purposes of this discussion, assume that the unit is in constant voltage operation and that the programming resistors have been adjusted so that the supply is yielding the desired output voltage. Further assume that the output voltage instantaneously rises

(goes positive) due to a variation in the external load circuit.

- 4-12 Note that the change may be in the form of a slow rise in the output voltage or a positive going AC signal. An AC signal is coupled to summing point A6 through capacigor C1 and a DC voltage is coupled to A6 through R10.
- 4-13 The rise in output voltage causes the voltage at A6 and thus the base of Q1A to decrease (go negative). Q1A now decreases its conduction and its collector voltage rises. The positive going error voltage is amplified and inverted by Q3 and fed to the bases of series transistors Q6 and Q7 via emitter followers Q5 and Q4. The negative going input causes Q6 and Q7 to decrease their conduction so that they drop more of the line voltage, and reduce the output voltages to its original level.
- 4-14 If the external load resistance is decreased to a certain crossover point, the output current increases until transistor Q2A begins to conduct. During this time, the output voltage has also decreased to a level so that the base of OIA is at a high positive potential. With Q1A in full conduction, its collector voltage decreases by the amount necessary to back bias OR gate diode CR3 and the supply is now in the constant current mode of operation. The crossover point at which constant current operation commences is determined by the setting of CURRENT control R16. The operation of the feedback loop during the constant current operating mode is similar to that occuring during constant voltage operation except that the input to the differential amplifier comparison circuit is obtained from the current sampling resistor network.

4-15 SERIES REGULATOR

4-16 The series regulator consists of transistor stages Q6 and Q7 (see schematic at rear of manual). The transistors are connected in parallel so that approximately half of the output current flows through each one. The regulator serves as a series control element by altering its conduction so that the output voltage or current is kept constant. The conduction of the transistors is controlled by the feedback voltage obtained from the error amplifier. Diode CR11, connected across the regulator circuit, protects the series transistors against reverse voltages that could develop across them during parallel or auto-parallel operation if one supply is turned on before the other.

4-17 CONSTANT VOLTAGE INPUT CIRCUIT

4-18 The circuit consists of the 10-turn programming resistor (R10), and a differential amplifier stage (Q1 and associated components). Transistor

Q1 consists of two transistors housed in a single package. The transistors have matched characteristics minimizing differential voltages due to mismatched stages. Moreover, drift due to thermal differentials is minimized, since both transistors operate at essentially the same temperature.

4-19 The constant voltage input circuit continuously compares a fixed reference voltage with a portion of the output voltage and, if a difference exists, produces an error voltage whose amplitude and phase is proportional to the difference. The error output is fed back to the series regulator, through an OR gate and the mixer/error amplifiers. The error voltage changes the conduction of the series regulator which, in turn, alters the output voltage so that the difference between the two input voltages applied to the differential amplifier is reduced to zero. The above action maintains the output voltage constant.

4-20 Stage Q1B of the differential amplifier is connected to a common (+S) potential through impedance equalizing resistor R5. Resistors R6 and R8 are used to zero bias the input stage, offsetting minor base-to-emitter voltage differences in Q1. The base of Q1A is connected to a summing point at the junction of the programming resistor and the current pullout resistor, R12. Instantaneous changes in output voltage result in an increase or decrease in the summing point potential. Q1A is then made to conduct more or less, in accordance with summing point voltage change. The resultant output error voltage is fed back to the series regulator via OR-gate diode CR3 and the remaining components of the feedback loop. Resistor Rl, in series with the base of QlA, limits the current through the programming resistor during rapid voltage turn-down. Diodes CR1 and CR2 form a limiting network which prevent excessive voltage excursions from over driving stage Q1A. Capacitors Cl and C2, shunting the programming resistors, increase the high frequency gain of the input amplifier. Resistor R13, shunting pullout resistor R12, serves as a trimming adjustment for the programming current.

4-21 CONSTANT CURRENT INPUT CIRCUIT

4-22 This circuit is similar in appearance and operation to the constant voltage input circuit. It consists basically of the 10-turn current programming resistor (R16), and a differential amplifier stage (Q2 and associated components). Like transistor Q1 in the voltage input circuit, Q2 consists of two transistors, having matched characteristics, that are housed in a single package.

4-23 The constant current input circuit continuously compares a fixed reference voltage with the

voltage drop across the current sampling resistor R54 (also R55 in 6220B only). If a difference exists, the differential amplifier produces an error voltage which is proportional to this difference. The remaining components in the feedback loop (amplifiers and series regulator) function to maintain the drop across the current sampling resistors, and consequently the output current, at a constant value.

4-24 Stage Q2B is connected to a common (+S) potential through impedance equalizing resistor, R26. Resistors R25 and R28 are used to zero bias the input stage, offsetting minor base-to-emitter voltage differences in Q2. Instantaneous changes in output current on the positive line are felt at the current summing point and, hence, the base of O2A. Stage Q2A varies its conduction in accordance with the polarity of the change at the summing point. The change in Q2A's conduction also varies the conduction of Q2B due to the coupling effects of the common emitter resistor, R22. The error voltage is taken from the collector of Q2B and fed back to the series regulator through OR-gate diode CR4 and the remaining components of the feedback loop. The error voltage then varies the conduction of the regulator so that the output current is maintained at the proper level.

4-25 In Model 6220B, the RANGE section of switch S2 changes the resistance of the current sampling network so that transistor stage Q2 receives an equivalent voltage input for both operating modes. For example, if the supply is in the 25 volt mode the network resistance consists of R54 and R55 in parallel and has a total resistance of one ohm. If the output current is the maximum of 2 amperes, a certain voltage exists across R54 and R55 (about 1 volt) which is the input to the constant current circuit. When the supply is in the 40 volt operating mode, switch S2 removes R55 from its parallel position leaving only R54 at a value of two ohms. At the maximum output current of 500 ma the drop across R54 is again about 1 volt.

4-26 Resistor R20, in conjunction with R21 and C3 helps stabilize the feedback loop. Diode CR5 limits voltage excursions on the base of Q2A. Resistor R19, shunting the pullout resistor, serves as a trimming adjustment for the programming current flowing through R16.

4-27 VOLTAGE CLAMP CIRCUIT

4-28 During constant current operation the constant voltage programming resistors are a shunt load across the output terminals of the power supply. If the output voltage changed, the current through these resistors would tend to change resulting in an output current change. The clamp

circuit is a return path for the voltage programming current, the current that normally flows through the programming resistors. The circuit maintains the current into the constant voltage summing point (A6) constant, thus eliminating the error due to shunting effects of the constant voltage programming resistors.

4-29 The voltage divider, R51, R52, and VR3, back biases CR30 and Q10 during constant voltage operation. When the power supply goes into constant current operation, CR30 becomes forward biased by the collector voltage of Q1A. This results in conduction of Q10 and the clamping of the summing point at a potential only slightly more negative than the normal constant voltage potential. Clamping this voltage at approximately the same potential that exists in constant voltage operation, results in a constant voltage across, and consequently a constant current through the pullout resistor (R12).

4-30 MIXER AND ERROR AMPLIFIERS

4-31 The mixer and error amplifiers amplify the error signal from the constant voltage or constant current input circuit to a level sufficient to drive the series regulator transistors. The emitter bias potential for mixer amplifier Q3 is established by the emitter follower. Transistor Q3 receives the error voltage input from either the constant voltage or constant current circuit via the OR-gate diode (CR3 or CR4) that is conducting at that time. Diode CR3 is forward biased, and CR4 reversed biased, during constant voltage operation. The reverse is true during constant current operation.

4-32 The RC network, composed of C5 and R30, is an equalizing network which provides for high frequency roll off in the loop gain response in order to stabilize the feedback loop. Emitter follower transistors Q4 and Q5 are the error amplifiers serving as the driver and predriver elements, respectively, for the series regulator. Transistor Q4, together with diode CR17, provides a low resistance discharge path for the output capacitance of the power supply during rapid down programming.

4-33 REFERENCE CIRCUIT

4-34 The reference circuit is a feedback power supply similar to the main supply. It provides stable reference voltages which are used throughout the unit. The reference voltages are all derived from smoothed DC obtained from the full wave rectifier (CR22 and CR23) and filter capacitor C10. The +6.2 and -6.2 voltages, which are used in the constant voltage and current input circuits for comparison purposes, are developed across temperature compensated Zener diodes VR1 and VR2. Resistor R43 limits the current through the Zener diodes to establish an optimum bias level.

4-35 The regulating circuit consists of series regulating transistor Q9 and error amplifier Q8. Output voltage changes are detected by Q8 whose base is connected to the junction of a voltage divider (R41, R42) connected directly across the supply. Any error signals are amplified and inverted by Q8 and applied to the base of series transistor Q9. The series element then alters its conduction in the direction and by the amount necessary to maintain the voltage across VR1 and VR2 constant. Resistor R46, the emitter resistor for Q8, is connected in a manner which minimizes changes in the reference voltage caused by variations in the input line. Output capacitor C9 stabilizes the regulator loop.

4-36 METER CIRCUIT

4-37 The meter circuit provides continuous indications of output voltage or current on a single multiple range meter. The meter can be used either as a voltmeter or an ammeter depending upon the position of the METER section of switch S2 on the front panel of the supply. This switch also selects one of two meter ranges on each scale. The meter circuit consists basically of a selection circuit (switch S2 and associated voltage dividers), stable differential amplifier stages (Q11, Q12, and Q14), and the meter movement.

4-38 The selection circuit determines which voltage divider is connected to the differential amplifier input. When the METER section of S2 is in one of the voltage positions, the voltage across divider R59, R60, and R61 (connected across the output of the supply) is the input to the differential amplifier.

4-39 When S2 is in one of the current positions the voltage across divider R56, R57, and R58 (and R78 in Model 6220B) is the input to the differential amplifier. Note that this divider is connected across the sampling resistor network. The amplified output of the differential amplifier is used to deflect the meter.

4-40 The differential amplifier is a stable device having a fixed gain of ten. Stage Q11B of the amplifier receives a negative voltage from the applicable voltage divider when S2 is one of the voltage positions while stage Q11A is connected to the +S (common) terminal. With S2 in a current position, stage Q11A receives a positive voltage from the applicable voltage divider while stage Q11B is connected to the +S terminal. The differential output of the amplifier is taken from the collectors of Q12 and Q14. Transistor Q15 is a constant current source which sets up the proper bias current for the amplifier. Potentiometer R63 permits zeroing of the meter.

4-41 The meter amplifier contains an inherent current limiting feature which protects the meter

movement against overloads. For example, if METER switch S2 is placed in the low current range when the power supply is actually delivering a higher ampere output, the differential amplifiers are quickly driven into saturation limiting the current through the meter to a safe value.

4-42 Figures 4-3 and 4-4 show the meter connections when the METER section of S2 is in the higher voltage and current range positions, respectively. For the sake of simplicity, some of the actual circuit components are not shown on these drawings. With the METER switch in the higher voltage range, position 2, the voltage drop across R59 is the input to the meter amplifier and the meter indicates the output voltage across the +S and -S terminals. For low output voltages, S2 can be switched to the low voltage position (1) resulting in the application of a larger percentage of the output voltage (drop across R59 and R60) to the meter amplifier.

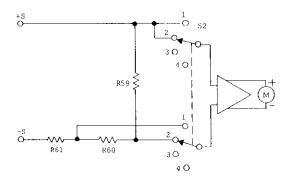


Figure 4-3. Voltmeter Connections, Simplified Schematic

4-43 As illustrated in Figure 4-4 with the METER

switch in the high current position (3) the voltage drop across R58 is applied to the meter amplifier and the meter indicates the output current which flows through the sampling resistor network. For low values of output current, the METER switch can be set to position 4 and the voltage drop across R57 and R58 is applied to the meter amplifier.

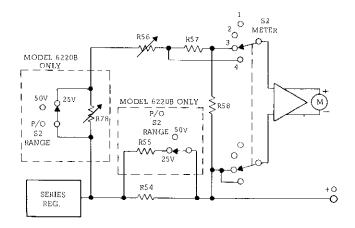


Figure 4-4. Ammeter Connections, Simplified Schematic

4-44 In Model 6220B the RANGE section of S2 shorts out resistor R78 in the 25 volt operating mode and the meter is allowed to read from 0 to 1.2 amperes (full scale). In the 50 volt mode, S2 connects R78 in series with the voltage divider (R56, R57, and R58) dropping the input voltage to the amplifier by one-half. This, in turn, reduces the maximum deflection range of the meter to half scale, even though the voltages dropped across the current sampling network are the same for both the 50 volt and 25 volt operating modes.

SECTION V MAINTENANCE

5-1 INTRODUCTION

Upon receipt of the power supply, the per-5 - 2formance check (Paragraph 5-10) should be made. This check is suitable for incoming inspection. If a fault is detected in the power supply while makingthe performance check or during normal operation, proceed to the troubleshooting procedures (Paragraph 5-41). After troubleshooting and repair (Paragraph 5-48), perform any necessary adjustments and calibrations (Paragraph 5-50). Before returning the power supply to normal operation, repeat the performance check to ensure that the fault has been properly corrected and that no other faults exist. Before doing any maintenance checks, turn-on power supply, allow a half-hour warm-up, and read the general information regarding measurement techniques (Paragraph 5-3).

5-3 GENERAL MEASUREMENT TECHNIQUES

- 5-4 The measuring device must be connected across the sensing leads of the supply or as close to the output terminals as possible when measuring the output impedance, transient response, regulation, or ripple of the power supply in order to achieve valid measurements. A measurement made across the load includes the impedance of the leads to the load and such lead lengths can easily have an impedance several orders of magnitude greater than the supply impedance, thus invalidating the measurement.
- 5-5 The monitoring device should be connected to the +S and -S terminals (see Figure 3-2) or as shown in Figure 5-1. The performance characteristics should never be measured on the front terminals if the load is connected across the rear terminals. Note that when measurements are made at the front terminals, the monitoring leads are connected at A, not B, as shown in Figure 5-1. Failure to connect the measuring device at A will result in a measurement that includes the resistance of the leads between the output terminals and the point of connection.

5-6 For output current measurements, the current sampling resistor should be a four-terminal resistor. The four terminals are connected as shown in Figure 5-2. In addition, the resistor should be of the low noise, low temperature coefficient (less than 30ppm/°C) type and should be used at no more than 5% of its rated power so that its temperature rise will be minimized.

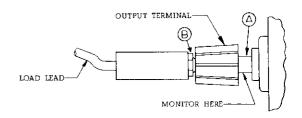


Figure 5-1. Front Panel Terminal Connections

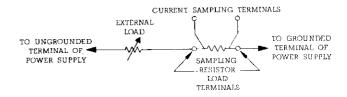


Figure 5-2. Output Current Measurement Technique

5-7 When using an oscilloscope, ground one terminal of the power supply and then ground the case of the oscilloscope to this same point. Make certain that the case is not also grounded by some other means (power line). Connect both oscilloscope input leads to the power supply ground terminal and check that the oscilloscope is not exhibiting a ripple or transient due to ground loops, pickup, or other means.

5-8 TEST EQUIPMENT REQUIRED

5-9 Table 5-1 lists the test equipment required to perform the various procedures described in this Section.

Table 5-1. Test Equipment Required

Type	Required Characteristics	Use	Recommended Model
Differential Voltmeter	Sensitivity: 1 mV full scale (min.). Input impedance: 10 megohms (min.).	Measure DC voltages; calibration procedures	₩ 3420 (See Note)
Variable Voltage Transformer	Range: 90-130 volts. Equipped with voltmeter accurate within 1 volt.	Vary AC input	
AC Voltmeter	Accuracy: 2%. Sensitivity: 1mV full scale deflection (min.).	Measure AC voltages and ripple	₩ 403B
Oscilloscope	Sensitivity: 100 µV/cm. Differential input.	Display transient response waveforms	140A plus 1400A plug-in. 1402A plug-in for spike measurements only.
Oscillator	Range: 5 Hz to 600 kHz. Accuracy: 2%. Output: 10 Vrms.	Impedance checks	⊕ 200 CD
DC Voltmeter	Accuracy: 1%. Input resistance: 20,000 ohms/volt (min.).	Measure DC voltages	₩ 412A
Repetitive Load Switch	Rate: 60 - 400 Hz, 2µsec rise and fall time.	Measure transient response	See Figure 5-8.
Resistive Loads	Values: See Paragraph 5-14 and Figure 5-4. ±5%, 75 watts.	Power supply load resis- tors	
Current Sampling Resistor	6220B: two - ww, 2n, ±0.5%, 8w. 6224B: two - ww, 0.66n, ±1%, 8w. 6226B: one - ww, 0.66n, ±1%, 8w.	Measure current; calibrate meter; cc ripple and noise	See Parts List 6220B: R54 & R55 6224B: R54 & R55 6226B: R54
Resistor	1K _Λ ±1%, 2 watt non-inductive.	Measure impedance	
Resistor	100 ohms, ±5%, 10 watt.	Measure impedance	
Resistor	Value: See Paragraph 5-59, ±0.1%, 1/2 watt.	Calibrate programming current	
Resistor	Value: See Paragraph 5-62. ±0.1%, 1/2 watt.	Calibrate programming current	
Capacitor	500μf, 50 wVdc.	Measure impedance	
Decade Resistance Box	Range: 0-500K. Accuracy: 0.1% plus 1 ohm. Make-before-break contacts.	Measure programming coefficients	

NOTE

A satisfactory substitute for a differential voltmeter is to arrange a reference voltage source and null detector as shown in Figure 5-3. The reference voltage source is adjusted so that the voltage difference between the supply being measured and the reference voltage will have the required resolution for the measurement being made. The voltage difference will be a function of the null detector that is used. Examples of satisfactory null detectors are: \$\phi\$ 419A null detector, a DC coupled oscilloscope utilizing differential input, or a 50mV meter movement with a 100 division scale. For the latter, a 2mV change in voltage will result in a meter deflection of four divisions.

CAUTION

Care must be exercised when using an electronic null detector in which one input terminal is grounded to avoid ground loops and circulating currents.

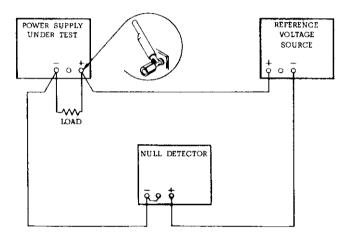


Figure 5-3. Differential Voltmeter Substitute,
Test Setup

5-10 PERFORMANCE TEST

5-11 The following test can be used as an incoming inspection check and appropriate portions of the test can be repeated either to check the operation of the instrument after repairs or for periodic maintenance tests. The tests are performed using a 115Vac 60Hz, single phase input power source. If the correct result is not obtained for a particular check, do not adjust any controls; proceed to troubleshooting (Paragraph 5-41).

5-12 CONSTANT VOLTAGE TESTS

5-13 Rated Output and Meter Accuracy.

5-14 Voltage. Proceed as follows:

- a. Connect load resistor across rear output terminals of supply. Resistor value to be as follows: Model No. 6220B 6224B 6226B
 Resistance (ohms) 100 8 33.3
- b. Connect differential voltmeter across +S and -S terminals of supply observing correct polarity.
- c. Set METER switch to highest voltage range and turn on supply.
- d. On Model 6220B, set RANGE switch to 50V range.
- e. Adjust VOLTAGE control(s) until front panel meter indicates exactly the maximum rated output voltage.
- f. Differential voltmeter should indicate maximum rated output voltage within $\pm 2\%$.

5-15 Current. Proceed as follows:

a. Connect test setup as shown in Figure 5-4 leaving switch S1 open.

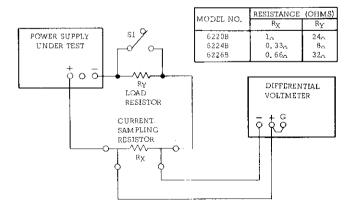


Figure 5-4. Output Current, Test Setup

- b. Turn CURRENT controls fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. On Model 6200B, set RANGE switch to 25V range.
- e. Adjust VOLTAGE control(s) until front panel meter indicates exactly the maximum rated output current.
- f. Differential voltmeter should read 1.0 \pm 0.02 Vdc.
- 5-16 <u>Load Regulation</u>. To check constant voltage load regulation, proceed as follows:
 - a. Connect test setup as shown in Figure 5-5.

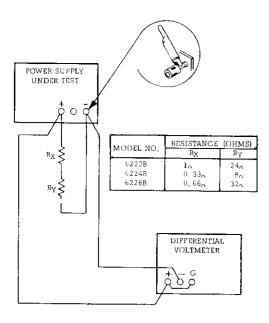


Figure 5-5. Load Regulation, Constant Voltage
Test Setup

- b. Turn CURRENT controls fully clockwise.
- c. Set METER switch to highest current range and turn on supply. $\label{eq:constraint}$
- d. On Model 6220B, set RANGE switch to 50V mode.
- e. Adjust VOLTAGE control(s) until front panel meter indicates exactly the maximum rated output voltage.
- $\ensuremath{\mathrm{f.}}$ Read and record voltage indicated on differential voltmeter.
 - g. Disconnect load resistors.
- h. Reading on differential voltmeter should not vary from reading recorded in step f by more than the following:

Model No. 6220B 6224B 6226B Variation (mVdc) ±7 ±6.4 ±7

5-17 <u>Line Regulation.</u> To check the line regulation, proceed as follows:

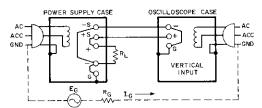
- a. Connect variable auto transformer between input power source and power supply power input.
 - b. Turn CURRENT controls fully clockwise.
 - c. Connect test setup shown in Figure 5-5.
- d. Adjust variable auto transformer for 105Vac input.
- e. Set METER switch to highest voltage range and turn on supply.
- f. On Model 6220B, set RANGE switch to 50V mode.
- g. Adjust VOLTAGE control(s) until front panel meter indicates exactly the maximum rated output voltage.
- h. Read and record voltage indicated on differential voltmeter.
- i. Adjust variable auto transformer for $125\mbox{Vac}$ input.
- j. Reading on differential voltmeter should not vary from reading recorded in step h by more than the following:

 Model No.
 6220B
 6224B
 6226B

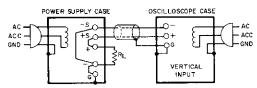
 Variation (mVdc)
 ±5.25
 ±2.65
 ±5.25

- 5-18 <u>Ripple and Noise.</u> Ripple and noise measurement can be made at any input AC line voltage combined with any DC output voltage and load current within rating.
- 5-19 The amount of ripple and noise that is present on the power supply output is measured either in terms of the RMS or (preferably) peak-to-peak value. The peak-to-peak measurement is particularly important for applications where noise spikes could be detrimental to a sensitive load, such as logic circuitry. The RMS measurement is not an ideal representation of the noise, since fairly high output noise spikes of short duration chould be present in the ripple and not appreciably increase the RMS value.
- 5-20 The technique used to measure high frequency noise or "spikes" on the output of a power supply is more critical than the low frequency ripple and noise measurement technique; therefore the former is discussed separately in Paragraph 5-28.
- 5-21 Ripple and Noise Measurements. Figure 5-6A shows an incorrect method of measuring p-p ripple. Note that a continuous ground loop exists from the third wire of the input power cord of the supply to the third wire of the input power cord of the oscilloscope via the grounded power supply case, the wire between the negative output terminal of the power supply and the vertical input of the scope, and the grounded scope case. Any ground current circulating in this loop as a result of the difference in potential E_G between the two ground point causes an IR drop which is in series with the scope input. This IR drop, normally having a $60\,\mathrm{Hz}$ line

frequency fundamental, plus any pickup on the unshielded leads interconnecting the power supply and scope, appears on the face of the CRT. The magnitude of this resulting noise signal can easily be much greater than the true ripple developed between the plus and minus output terminals of the power supply, and can completely invalidate the measurement.



A. INACCURATE METHOD USING SINGLE-ENDED SCOPE.
GROUND CURRENT IG PRODUCES 60 HERTZ DROP IN
NEGATIVE LEAD WHICH ADDS TO THE POWER SUPPLY
RIPPLE DISPLAYED ON SCOPE. METHOD MAY BE ADEQUATE
UNDER CERTAIN CONDITIONS. SEE TEXT.



B. RECOMMENDED METHOD USING A DIFFERENTIAL SCOPE WITH FLOATING INPUT, GROUND CURRENT PATH IS BROKEN; COMMON MODE REJECTION OF DIFFERENTIAL INPUT SCOPE IGNORES DIFFERENCE IN GROUND POTENTIAL OF POWER SUPPLY AND SCOPE, AND SHIELDED TWO-WIRE FURTHER REDUCES STRAY PICKUP ON SCOPE LFADS

MODEL NO.	RL
6220B	240
62248	9.0
62268	32Ω

Figure 5-6. CV Ripple and Noise Test Setup

5-22 The same ground current and pickup problems can exist if an RMS voltmeter is substituted in place of the oscilloscope in Figure 5-6. However, the oscilloscope display, unlike the true RMS meter reading, tells the observer immediately whether the fundamental period of the signal displayed is 8.3 milliseconds (1/120 Hz) or 16.7 milliseconds (1/60 Hz). Since the fundamental ripple frequency present on the output of an \$\Phi\$ supply is 120 Hz (due to full-wave rectification), an oscilloscope display showing a 120 Hz fundamental component is indicative of a "clean" measurement setup, while the

presence of a **60 Hz** fundamental usually means that an improved setup will result in a more accurate (and lower) value of measured ripple.

5-23 Although the method shown in Figure 5-6A is not recommended for ripple measurements, it may prove satisfactory in some instances provided certain precautionary measures are taken. One method of minimizing the effects of ground current flow ($I_{\rm C}$) is to ensure that both the supply and the test instrument are plugged into the same ac power buss.

5-24 To minimize pick up, a twisted pair or (preferably) a shielded two-wire cable should be used to connect the output terminals of the power supply to the vertical input terminals of the scope. When using a twisted pair, care must be taken that one of the two wires is connected both to the grounded terminal of the power supply and the grounded input terminal of the oscilloscope. When using shielded two-wire cable, it is essential for the shield to be connected to ground at one end only to prevent any ground current flowing through this shield from inducing a signal in the shielded leads.

5-25 To verify that the oscilloscope is not displaying ripple that is induced in the leads or picked up from the grounds, the (+) scope lead should be shorted to the (-) scope lead at the power supply terminals. The ripple value obtained when the leads are shorted should be subtracted from the actual ripple measurement.

5-26 If the foregoing measures are used, the single-ended scope of Figure 5-6A may be adequate to eliminate non-real components of ripple so that a satisfactory measurement can be obtained. However, in stubborn cases or in measurement situations where it is essential that both the power supply case and the oscilloscope case be connected to ground (e.g. if both are rack-mounted), it may be necessary to use a differential scope with floating input as shown in Figure 5-6B. If desired, two single-conductor shielded cables may be substituted in place of the shielded two-wire cable with equal success. Because of its common mode rejection, a differential oscilloscope displays only the difference in signal between its two vertical input terminals, thus ignoring the effects of any common mode signal introduced because of the difference in the AC potential between the power supply case and scope case. Before using a differential input scope in this manner, however, it is imperative that the common mode rejection capability of the scope be verified by shorting together its two input leads at the power supply and observing the trace on the CRT. If this trace is a straight line, the scope is properly ignoring any common

mode signal present. If this trace is not a straight line, then the scope is not rejecting the ground signal and must be realigned in accordance with the manufacturer's instructions until proper common mode rejection is attained.

5-27 To check the ripple and noise output, proceed as follows:

- a. Connect the oscilloscope or RMS voltmeter as shown in Figures 5-6A or 5-6B.
- b. Turn the CURRENT control fully clockwise and adjust VOLTAGE control until front panel meter indicates maximum rated output voltage.
- c. The observed ripple and noise should be less than 200 μV RMS and 1mV p-p.
- 5-28 Noise Spike Measurement. When a high frequency spike measurement is being made, an instrument of sufficient bandwidth must be used; an oscilloscope with a bandwidth of 20 MHz or more is adequate. Measuring noise with an instrument that has insufficient bandwidth may conceal high frequency spikes detrimental to the load.
- 5-29 The test setup illustrated in Figure 5-6A is generally not acceptable for measuring spikes; a differential oscilloscope is necessary. Furthermore, the measurement concept of Figure 5-6B must be modified if accurate spike measurement is to be achieved:

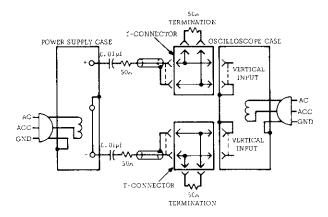


Figure 5-7. CV Noise Spike Test Setup

- 1. As shown in Figure 5-7, two coax cables, must be substituted for the shielded two-wire cable.
- 2. Impedance matching resistors must be included to eliminate standing waves and cable ringing, and the capacitors must be connected to block the DC current path.
- 3. The length of the test leads outside the coax is critical and must be kept as short as possible; the blocking capacitor and the impedance matching resistor should be connected **directly** from the inner conductor of the cable to the power supply terminals.

- 4. Notice that the shields of the power supply end of the two coax cables are not connected to the power supply ground, since such a connection would give rise to a ground current path through the coax shield, resulting in an erroneous measurement.
- 5. The measured noise spike values must be doubled, since the impedance matching resistors constitute a 2-to-1 attenuator.
- 6. The noise spikes observed on the oscilloscope should be less than 0.5mV p-p.
- 5-30 The circuit of Figure 5-7 can also be used for the normal measurement of low frequency ripple and noise; simply remove the four terminating resistors and the blocking capacitors and substitute a higher gain vertical plug-in in place of the wide-band plug-in required for spike measurements. Notice that with these changes, Figure 5-7 becomes a two-cable version of Figure 5-6B.
- 5-31 <u>Transient Recovery Time</u>. To check the transient recovery time proceed as follows:
 - a. Connect test setup shown in Figure 5-8.

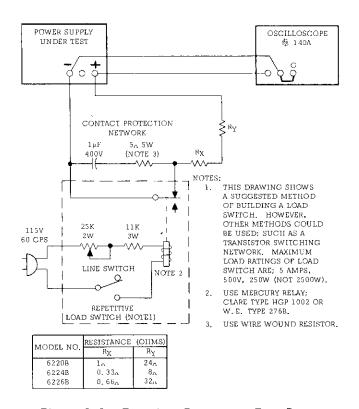


Figure 5-8. Transient Response, Test Setup

- b. Turn CURRENT controls fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. Adjust VOLTAGE control(s) until front panel meter indicates exactly the maximum rated output voltage.

- e. Close line switch on repetitive load switch setup.
- f. Adjust 25K potentiometer until a stable display is obtained on oscilloscope. Waveform should be within the tolerances shown in Figure 5-9 (output should return to within 10mV of original value in less than 50 microseconds).

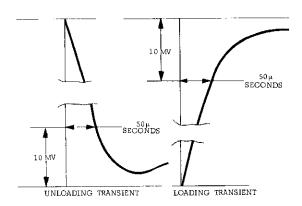


Figure 5-9. Transient Response, Waveforms

- 5-32 Programming Speed. This measurement is made by monitoring the output voltage with an oscilloscope while rapidly changing the remote programming resistance. For up-programming, the remote resistance is varied from zero ohms to the value that will produce maximum output voltage; and for down-programming, the remote resistance is varied from the value that will produce maximum output voltage to zero ohms. To check the up-programming speed, make the connections indicated in Figure 5-10; for down-programming, simply remove R_I. The load resistance is included for up-programming and removed for down-programming to present the worst possible conditions for the supply to reach the programmed voltage. Refer to Application Note 90, Power Supply Handbook for further details on remote programming speed. To check the programming speed, proceed as follows:
- 1. Restrap the rear barrier strip as indicated in Figure 5-10. Note that the jumper between +S and Al0 is removed. This disconnects the output capacitor C20 to increase the programming speed. A minimum amount of output capacitance (C19) is permanently wired to the output and should not be removed, because the supply could oscillate under certain load conditions. The programming speed increases by a factor of from 10 to 100 when the output capacitor C20 is removed.
- 2. Connect the relay, oscilloscope, and programming resistor Rp as illustrated in Figure 5-10. Select the value of the programming resistor that will produce maximum output voltage of the supply. This value is obtained by multiplying the programming coefficient (200 ohms/volt) by the maximum rated output voltage of the supply.

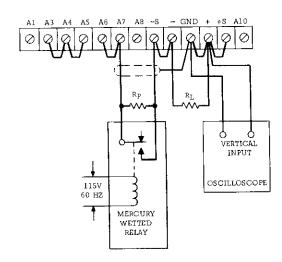


Figure 5-10. Constant Voltage Programming Speed, Test Setup

- 3. A mercury-wetted relay is employed to rapidly switch the programming resistance from zero to maximum at a 60 Hz rate. Other automatic switching devices can be used; however, a hand-operated switch connected across the programming resistor is not adequate, because the resulting one-shot displays are difficult to observe on most oscilloscopes.
- 4. The time (T) required for the output voltage to change from zero volts to within (X) mV of the the maximum rated output or from maximum rated output to within (X). mV of zero is as follows:

	6220B	6224B	6226B
T. D.	X = 50 mV	$\dot{X} = 24 \text{mV}$	X = 50 mV
Up-Programming	T<7mS.	T<0.6mS	T < 2.4 mS
	X = 50 mV	X = 24 mV	X = 50 mV
Down-Programming	T < 15mS	T < 27 mS	T<15mS

- 5-33 <u>Output Impedance</u>. To check the output impedance, proceed as follows:
- a. Connect test setup as shown in Figure 5-11.
- b. Set METER switch to highest voltage range and turn CURRENT controls fully clockwise, and turn on supply.
- c. Adjust VOLTAGE control(s) until front panel meter reads 20 volts.
- d. Set AMPLITUDE control on Oscillator to 10 volts ($E_{\rm in}$), and FREQUENCY control to 1 kHz.
- e. Record voltage across output terminals of the power supply $(E_{\rm O})$ as indicated on AC voltmeter.
- f. Calculate the output impedance by the following formula: $Z_{\rm out} = (E_{\rm o}R)/(E_{\rm in}-E_{\rm o})$ $E_{\rm o} = {\rm rms} \ {\rm voltage} \ {\rm across} \ {\rm power} \ {\rm supply} \ {\rm output} \ {\rm terminals}.$

R = 1000.

Ein = 10 volts.

- g. The output impedance ($Z_{\mbox{Out}}$) should be less than 0.01 ohm.
- h. Using formula of stepf, calculate output impedance at frequencies of 10kHz, 100kHz, and 1MHz. Values should be less than 0.05 ohm, 0.5 ohm, and 5 ohms, respectively.

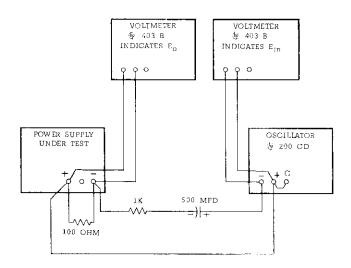


Figure 5-11. Output Impedance, Test Setup

5-34 CONSTANT CURRENT TESTS

- 5-35 <u>Load Regulation</u>. To check the constant current load regulation, proceed as follows:
 - a. Connect test setup as shown in Figure 5-4.
 - b. Turn VOLTAGE control(s) fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. On Model 6220B, set RANGE switch to 25V position.
- e. Adjust CURRENT control until front panel meter reads exactly the maximum rated output current.
- f. Read and record voltage indicated on differential voltmeter.
- g. Short out load resistor (Ry) by closing switch S1.
- h. Reading on differential voltmeter should not vary from reading recorded in step e by more than the following:

Model No. 6220B 6224B 6226B Variation (mVdc) ±0.35 ±0.18 ±0.27

- 5-36 <u>Line Regulation.</u> To check the line regulation proceed as follows:
- a. Utilize test setup shown in Figure 5-4 leaving switch \$1 open throughout test.
- b. Connect variable auto transformer between input power source and power supply power input.
 - c. Adjust auto transformer for 105Vac input.
 - d. Turn VOLTAGE control(s) fully clockwise.
 - e. Set METER switch to highest current range

and turn on supply.

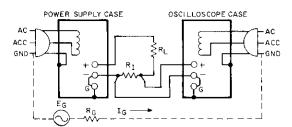
- f. On Model 6220B, set RANGE switch to 25V position.
- g. Adjust CURRENT controls until front panel meter reads exactly the maximum rated output current.
- h. Read and record voltage indicated on differential voltmeter.
- i. Adjust variable auto transformer for $125\,\mathrm{Vac}$ input.
- j. Reading on differential voltmeter should not vary from reading recorded in step g by more than the following:

Model No. 6220B 6224B 6226B Variation (mVdc) ±0.35 ±0.18 ±0.27

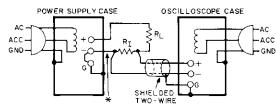
- 5-37 Ripple and Noise. Most of the instructions pertaining to the ground loop and pickup problems associated with constant voltage ripple and noise measurement also apply to the measurement of constant current ripple and noise. Figure 5-12 illustrates the most important precautions to be observed when measuring the ripple and noise of a constant current supply. The presence of a 120 cycle waveform on the oscilloscope is normally indicative of a correct measurement method. A waveshape having 60 Hz as its fundamental component is typically associated with an incorrect measurement setup.
- 5-38 Ripple and Noise Measurement. To check the ripple and noise, proceed as follows:
- a. Connect the oscilloscope or RMS voltmeter as shown in Figures 5-12A or 5-12B.
- b. Rotate the VOLTAGE control fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. On Model 6220B, set RANGE switch to 25V position.
- e. Adjust CURRENT control until front panel meter reads exactly the maximum rated output current.
- f. The ripple and noise indication should be less than the following:

1	Model	Ripple and Noise		
i	Model	RMS	P-P	
į	6220B	200μV	1 mV	
i	6224B	66µV	0.33mV	
	6226B	132μV	0.66mV	

5-39 Noise Spike Measurement. As in the constant voltage noise spike measurement, the basic measuring instrument is a differential oscilloscope. The measurement of CC noise spikes is similar to CV noise spikes as discussed in Paragraph 5-28 except that an appropriate load resistor $R_{\rm L}$ and current monitoring resistor $R_{\rm I}$ must be included as illustrated in Figure 5-12.



A INACCURATE METHOD USING SINGLE -ENDED SCOPE. GROUND CURRENT IG PRODUCES 60 HERTZ DROP IN NEGATIVE LEAD WHICH ADDS TO THE POWER SUPPLY RIPPLE DISPLAYED ON SCOPE.



- * LENGTH OF LEAD BETWEEN R_S AND GROUNDED OUTPUT TERMINAL OF POWER SUPPLY MUST BE HELD TO ABSOLUTE MINIMUM.
- B. RECOMMENDED METHOD USING A DIFFERENTIAL SCOPE WITH FLOATING INPUT, GROUND CURRENT PATH IS BROKEN; COMMON MODE REJECTION OF DIFFERENTIAL INPUT SCOPE IGNORES DIFFERENCE IN GROUND POTENTIAL OF POWER SUPPLY & SCOPE, AND SHIELDED TWO-WIRE FURTHER REDUCES STRAY PICKUP ON SCOPE LEADS.

MODEL NO.	R	Rĭ
6220B	۱۵	24Ω
6224B	0.33Ω	80
6226B	0.66Ω	32Ω

Figure 5-12. CC Ripple and Noise Test Setup

 $5-40\,$ To check the output noise spikes, proceed as follows:

- a. Connect the oscilloscope as discussed above.
- b. Rotate the VOLTAGE control fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. On Model 6220B, set RANGE switch to 25V position.

- e. Adjust CURRENT control until front panel meter reads exactly the maximum rated output current

Model	6220B	6224B	6226B
P-P Noise Spikes	0.5mV	0.16mV	0.33mV

5-41 TROUBLESHOOTING

5-42 Components within Hewlett-Packard power supplies are conservatively operated to provide maximum reliability. In spite of this, parts within a supply may fail. Usually the instrument must be immediately repaired with a minimum of "down time" and a systematic approach as outlined in succeeding paragraphs can greatly simplify and speed up the repair.

5-43 TROUBLE ANALYSIS

5-44 <u>General</u>. Before attempting to troubleshoot this instrument, ensure that the fault is with the instrument and not with an associated circuit. The performance test (Paragraph 5-10) enables this to be determined without having to remove the instrument from the cabinet.

5-45 Once it is determined that the power supply is at fault, check for obvious troubles such as open fuse, a defective power cable, or an input power failure. Next, remove the top and bottom covers (each held by four retaining screws) and inspect for open connections, charred components, etc. If the trouble source cannot be detected by visual inspection, follow the detailed procedure outlined in succeeding paragraphs. Once the defective component has been located (by means of visual inspection or trouble analysis) correct it and re-conduct the performance test. If a component is replaced, refer to the repair and replacement and adjustment and calibration paragraphs in this section.

5-46 A good understanding of the principles of operation is a helpful aid in troubleshooting, and it is recommended that the reader review Section IV of the manual before attempting to troubleshoot the unit in detail. Once the principles of operation are understood, logical application of this knowledge used in conjunction with the normal voltage readings shown on the schematic and the additional procedures given in the following paragraphs should suffice to isolate a fault to a component or small group of components. The normal voltages shown on the schematic are positioned adjacent to the applicable test points (identified by encircled numbers on the schematic and printed wiring boards).

5-47 Table 5-2 includes the symptoms and probable causes of many possible troubles. If either high or low output voltage is a symptom, there are two methods of isolating the fault. The first is a simplified procedure that involves only measuring voltages; the second is a more thorough approach requiring that transistor stages be opened or shorted. Both methods are described as follows:

1. First, the reference, bias, and filtered do voltages as given in Table 5-3 should be checked. Then the voltage levels at critical points (base and

collector) in the feedback loop should be measured and compared to the normal voltages given on the overall schematic diagram at the rear of the manual. This method of troubleshooting a feedback loop is not always conclusive; a better method is described in (2).

2. First, measure the reference, bias, and filtered dc voltages as given in Table 5-3. Then, drive each stage in the feedback loop into conduction or cutoff by either shorting or opening the previous stage as indicated in Tables 5-4 or 5-5.

Table 5-2. Common Troubles

Symptom	Probable Cause		
Low output or no output voltage	Refer to Table 5-3, then 5-4.		
High output voltage	Refer to Table 5-3, then 5-5.		
High ripple	a. Check operating setup for ground-refer to Paragraph 5-18.		
	b. If output floating, connect lµf capacitor between output and ground.		
	c. Check for excessive internal ripple; refer to Table 5-3.		
	d. Ensure that supply is not in constant-current operation under loaded conditions. To prevent this condition turn CURRENT control fully clockwise.		
	e. Check for low voltage across C14,C12, or C10.		
Poor line regulation	a. Improper measuring technique; refer to Paragraph 5-3.		
	b. Check reference circuit voltages, Table 5-3.		
	c. Check reference circuit adjustment, Paragraph 5-64.		
Poor load regulation	a. Improper measuring technique; refer to Paragraph 5-3.		
(Constant Voltage)	 b. Check reference circuit voltages (Table 5-3) and reference circuit adjustment (Paragraph 5-64). 		
	c. Ensure that supply is not in constant-current operation under loaded conditions. To prevent this condition turn CURRENT control fully clockwise.		
Poor load regulation	a. Improper measuring technique; refer to Paragraph 5-3.		
(Constant Current)	 b. Check reference circuit voltages (Table 5-3) and reference ence circuit adjustment (Paragraph 5-64). 		
	c. C19, C20, and CR34 leaky.		
	d. Check clamp circuit, Q10, CR30, VR3, and CR32.		
	e. Ensure that supply is not crossing over into constant voltage operation. To prevent this condition, load the supply and turn the VOLTAGE control fully clockwise.		
Oscillates	a. Check C5 open. Adjustment of R30; refer to Paragraph 5-31.		
	b. Check R21 and C3 in current input circuit.		

Table 5-2. Common Troubles (Continued)

Symptom	Probable Cause
Poor stability (Constant Voltage)	a. Check +6.2Vdc reference voltage (Table 5-3).
	b. Noisy programming resistor R10.
	c. CR1, CR2 leaky.
	d. Check R1, R12, R13, and C2 for noise or drift.
	e. Stage Q1 defective.
Poor stability (Constant Current)	a. Check -6.2Vdc reference voltage (Table 5-3).
	b. Noisy programming resistor R16.
	c. CR5, CR34, C19, C3 leaky.
	d. Check R18, R19, R20, R21, R54, and R55 for noise or drift.
	e. Stage Q2 defective.
Poor transient recovery	a. Check R30 and C5. Refer to adjustment procedure Paragraph 5-31.

Table 5-3. Reference, Bias, and Filtered DC Troubleshooting

Meter Common	Meter Positive	*Normal Vdc	*Normal Ripple (P-P)	Probable Cause
31	+S	6.2	0.5mV	VR2
+\$	33	6.2	0.5mV	VR1
+8	37	12.4	5mV	Q8,Q9
34	37	24	1.4V	C10,CR22, CR23,T1
41	23	4.4	20 mV	VR4
41	38	33	1.8V	C7,C8,C12, CR24,CR25,T1
Cl4 (-) (upper board)	C14 (+)	80V (6226B) 60V (6220B) (6224B)	0.5V (6226B) 0.5V (6220B) (6224B)	C14,C16,C17, CR26,CR27, R49,T1

^{*} On Model 6220B, set RANGE switch to 50Vdc.

Table 5-4. Low Output Voltage Troubleshooting

Step	Action	Response	Probable Cause
1	Turn the VOLTAGE control fully clockwise and disconnect the load		
2	Remove CR4 cathode or anode	a. Output increases	a. Stage Q2 defective
	lead	b. Output remains low	b. Reconnect CR4 and proceed to step 3
3	Open Q4 emitter lead	a. Output remains low	a. Q6,Q7,CR11,R32,R27,R34 defective
		b. Output increases	b. Reconnect Q4 and proceed to step 4
4	Open Q5 emitter lead	a. Output remains low	a. Q4,CR17,R38 defective
		b. Output increases	b. Reconnect Q5 and proceed to step 5
5	Short Q3 emitter to collector	a. Output remains low	a. Q5,R31,R84 defective
		b. Output increases	b. Remove short across Q3 and proceed to step 6
6	Remove CR3 anode or cathode	a. Output remains low	a. Stage Q3 or Q17 defective
	lead	b. Output increases	b. Reconnect CR3 and proceed to step 7
7	Remove CR3 anode or cathode lead	a. Output increases	a. Voltage clamp circuit is de- fective
		b. Output remains low	b. Reconnect CR32 and proceed to step 8
8	Short diode CR2	a. Output remains low	a. Stage Q1 defective
		b. Output increases	b. Remove short across CR2. Check R10,Cl for short and R12,R13 for open.

Table 5-5. High Output Voltage Troubleshooting

Step	Action	Response	Probable Cause
1	Turn the VOLTAGE control fully counterclockwise and disconnect the load		
2	Short Q4 emitter to collector	a. Output remains high	a. Q6,Q7,CR11,R23,R27,R34 defective
		b. Output decreases	b. Remove short across Q4 and proceed to step 3
3	Short Q5 emitter to collector	a. Output remains high	a. Q4,CR17,R38 defective b. Remove short across Q5 and proceed to step 4

Table 5-5. High Output Voltage Troubleshooting (Continued)

Step	Action	Response Probable Cause
4	Open Q3 collector lead	a. Output remains high b. Output decreases b. Reconnect Q3 and proceed to step 5
5	Open Q1A collector lead	a. Output remains high b. Output decreases b. Reconnect Q1A and proceed to step 6
6	Remove CR32 anode or cathode	a. Output decreases a. Voltage clamp circuit is defective
	1	b. Output remains high b. Reconnect CR32 and proceed to step 7
7	On rear terminal board, short A6 to (-)	a. Output remains high a. Stage Ql defective
		b. Output decreases b. Remove short across terminals A6 and (-). Check R10 for open and R12,R13 for short.

5-48 REPAIR AND REPLACEMENT

5-49 Before servicing a printed wiring board, refer to Figure 5-13. Section VI of this manual contains a list of replaceable parts. Before replacing a semi-conductor device, refer to Table 5-6 which lists the

special characteristics of selected semiconductors. If the device to be replaced is not listed in Table 5-6, the standard manufacturers part number listed in Section VI is applicable. After replacing a semiconductor device, refer to Table 5-7 for checks and adjustments that may be necessary.

Table 5-6. Selected Semiconductor Characteristics

Reference Designator	Characteristics	⊕ Stock No.	Suggested Replacement
Q1,2,11	Matched differential ampli- fier. NPN Si Planar. 70 (min.) hFE ic = 1 ma. VCE = 5V. I _{CO} 0.01μa @ Vcbo = 5V.	1854-0229	2N2917 G.E.
Q6,7(16)	NPN Power. hre = 35 (min.) @ $I_C = 4A$, $V_{CE} = 4V$.	1854-0228	2N3055 R.C.A.
CR1÷5,19, 30,32	Si. rectifier, 200 ma, 200 prv	1901-0033	1Ņ485B Sylvania
VR3	Diode, zener, 4.22V,400mW	1902-3070	1N749 Motorola

Excessive heat or pressure can lift the copper strip from the board. Avoid damage by using a low power soldering iron (50 watts maximum) and following these instructions. Copper that lifts off the board should be cemented in place with a quick drying acetate base cement having good electrical insulating properties.

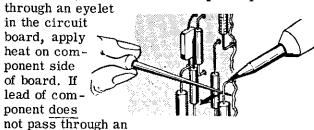
A break in the copper should be repaired by soldering a short length of tinned copper wire across the break.

Use only high quality rosin core solder when repairing etched circuit boards. NEVER USE PASTE FLUX. After soldering, clean off any excess flux and coat the repaired area with a high quality electrical varnish or lacquer.

When replacing components with multiple mounting pins such as tube sockets, electrolytic capacitors, and potentiometers, it will be necessary to lift each pin slightly, working around the components several times until it is free.

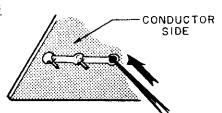
WARNING: If the specific instructions outlined in the steps below regarding etched circuit boards without eyelets are not followed, extensive damage to the etched circuit board will result.

1. Apply heat sparingly to lead of component to be replaced. If lead of component passes



2. Reheat solder in vacant eyelet and quickly insert a small awl to clean inside of hole.

If hole does not have an eyelet, insert awl or a #57 drill from conductor side of board.



eyelet, apply heat to conductor side of board.

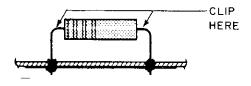
3. Bend clean tinned lead on new part and carefully insert
through eyelets or holes in board.

4. Hold part against board (avoid overheating) and solder leads.

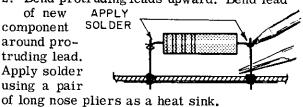
Apply heat to component leads on correct side of board as explained in step 1.

In the event that either the circuit board has been damaged or the conventional method is impractical, use method shown below. This is especially applicable for circuit boards without eyelets.

1. Clip lead as shown below.



2. Bend protruding leads upward. Bend lead



This procedure is used in the field only as an alternate means of repair. It is not used within the factory.

Figure 5-13. Servicing Printed Wiring Boards

Table 5-7. Checks and Adjustments After Replacement of Semiconductor Devices

Reference	Function	Check	Adjust
Q1	Constant voltage differential amplifier	Constant voltage (CV) line and load regulation. Zero volt output.	R6 or R8
Q2	Constant current differential amplifier	Constant current (CC) line and load regulation. Zero current output.	R25 or R28
Q3	Mixer amplifier	CV/CC load regulation. CV transient response.	R30
Q4, Q5	Error amplifiers and driver	CV/CC load regulation.	
Q6,Q7	Series regulator	CV/CC load regulation.	
Q8, Q9	Reference regulator	Reference circuit line regulation.	R46
Q10	Clamp circuit	CC load regulation.	
Q11-Q15	Meter Circuit	Meter zero. Voltmeter/ ammeter tracking.	R63,R72, R 56
CR1, CR2	Limiting diodes	CV load regulation.	
CR3, CR4, CR5	OR-gate diodes and limiting diode	CV/CC load regulation.	
CR8-CR10	Forward bias regulator	Voltage across each diode 0.6 to 0.9 volts.	
CR22-CR27	Rectifier diodes	Voltage across appro- priate filter capacitor.	
CR34	Protection diode	Output voltage	
VR1	Positive reference voltage	Positive reference voltage (+6.2V).	
VR2	Negative reference voltage	Negative reference voltage (-6.2V).	
VR4	Bias voltage	4, 4V	

Table 5-8. Calibration and Adjustment Summary

Adjustment or Calibration	Paragraph	Control Device	
Meter Zero	5-52	Pointer	
Voltmeter Tracking	5-54	R63 and R72	
Ammeter Tracking	5-56	R56	
"Zero" Volt Output	5-58	R6 or R8	
"Voltage" Program- ming Current "Zero" Current Output	5-60 5-62	R13 R25 or R28	
Output	3-02	K23 OI K26	

Adjustment or Calibration	Paragraph	Control Device
"Current" Program- ming Current	5-63	R19
Reference Circuit Line Voltage Ad- justment	5-65	R46
Negative Reference Load Adjustment	5-66	Replace VR2
Positive Reference Load Adjustment	5-67	Replace VR1
Transient Response	5-68	R30

5-50 ADJUSTMENT AND CALIBRATION

5-51 Adjustment and calibration may be required after performance testing, troubleshooting, or repair and replacement. Perform only those adjustments that affect the operation of the faulty circuit and no others. Table 5-8 summarizes the adjustments and calibrations contained in the following paragraphs.

5-52 METER ZERO

- 5-53 The meter pointer must rest on the zero calibration mark on the meter scale when the instrument is at normal operating temperature, resting in its normal operating position, and the instrument is turned off. To zero-set the meter proceed as follows:
- a. Turn on instrument and allow it to come up to normal operating temperature (about 20 minutes).
- b. Turn the instrument off. Wait two minutes for power supply capacitors to discharge completely.
- c. Rotate adjustment screw on front of meter clockwise until the meter pointer is to the left of zero and further clockwise rotation will move the pointer upscale towards zero.
- d. Turn the adjustment screw clockwise until the pointer is exactly over the zero mark on the scale. If the screw is turned too far, repeat steps c and d.
- e. Turn meter adjustment screw counter-clockwise about 15 degrees to break contact between adjustment screw and pointer mounting yoke, but not far enough to move the pointer back down-scale. If screw is turned too far, as shown by the needle moving, repeat the procedure. The meter is now zero-set for best accuracy and mechanical stability.

5-54 VOLTMETER TRACKING

- 5-55 To calibrate voltmeter tracking, proceed as follows:
- a. To electrically zero meter, set METER switch to highest current position and, with supply on and no load connected, adjust R63 until front panel meter reads zero.
- b. Connect differential voltmeter across supply, observing correct polarity.
- c. Set METER switch to highest voltage range and turn on supply. Adjust VOLTAGE control until differential voltmeter reads exactly the maximum rated output voltage.
- d. Adjust R72 until front panel meter also indicates maximum rated output voltage.

5-56 AMMETER TRACKING

5-57 To calibrate ammeter tracking proceed as follows:

- a. Connect test setup shown on Figure 5-4 leaving switch S1 open.
- b. Turn VOLTAGE control fully clockwise and set METER switch to highest current range.
- c. Turn on supply and adjust CURRENT controls until differential voltmeter reads 1.0Vdc.
- d. Adjust R56 until front panel meter indicates exactly the maximum rated output current.

5-58 CONSTANT VOLTAGE PROGRAMMING CURRENT

- 5-59 To calibrate the zero volt programming accuracy, proceed as follows:
- a. Connect differential voltmeter between +S and -S terminals.
- b. Short out voltage controls by connecting jumper between terminals A6 and -S.
- c. Rotate CURRENT controls fully clockwise and turn on supply.
 - d. Observe reading on differential voltmeter.
- e. If it is more positive than 0 volts, shunt resistor R6 with decade resistance box.
- f. Adjust decade resistance until differential voltmeter reads zero, then shunt R6 with resistance value equal to that of the decade resistance.
- g. If reading of step d is more negative than 0 volts, shunt resistor R8 with the decade resistance box.
- h. Adjust decade resistance until differential voltmeter reads zero then shunt R8 with resistance value equal to that of the decade box.
- 5-60 To calibrate the constant voltage programming current, proceed as follows:
- a. On Model 6220B, set RANGE switch to 50V mode.
- b. Connect a 0.1%, $\frac{1}{2}$ watt resistor between terminals -S and A6 on rear barrier strip. Resistor value to be as follows:

<u>Model No.</u> 6220B 6224B 6226B Resistance 10**Kn** 4.8**Kn** 10**Kn**

- c. Disconnect jumper between A6 and A8 (leaving A6 and A7 jumpered) on rear terminal barrier strip.
- $\mbox{\ensuremath{\mbox{d.}}}$ Connect a decade resistance in place of R13.
- e. Connect a differential voltmeter between +S and -S and turn on supply.
- f. Adjust decade resistance box so that differential voltmeter indicates maximum rated output voltage within the following tolerances:

Model No. 6220B 6224B 6226B Tolerance (Vdc) ±0.25 ±0.12 ±0.25

g. Replace decade resistance with resistor of appropriate value in R13 position.

5-61 CONSTANT CURRENT PROGRAMMING CURRENT

5-62 To calibrate the zero current programming accuracy, proceed as follows:

- a. Connect differential voltmeter between +S and -S terminals.
- b. Short out current controls by connecting jumper between terminals Al and A5.
- c. Rotate VOLTAGE control(s) fully clockwise and turn on supply.
 - d. Observe reading on differential voltmeter.
- e. If it is more positive than 0 volts, shunt resistor R25 with a decade resistance box.
- f. Adjust decade resistance until differential voltmeter reads zero, then shunt R25 with resistance value equal to that of decade resistance.
- g. If reading of step d is more negative than 0 volts, shunt resistor R28 with decade resistance.
- h. Adjust decade resistance until differential voltmeter reads zero, then shunt R28 with resistance value equal to that of decade box.
- 5-63 To calibrate the constant current programming current, proceed as follows:
- a. On Model 6220B, set RANGE switch to 50V mode.
- b. Connect power supply as shown in Figure 5-4.
- c. Remove strap between A3 and A4 (leaving A4 and A5 jumpered).
- d. Connect a 0.1%, $\frac{1}{2}$ watt resistor between A1 and A5. Resistor value to be as follows:

 Model No. 6220B 6224B 6226B

 Resistance 1Ko 1.5Ko 1.5Ko
- e. Connect decade resistance box in place of R19.
- f. Set METER switch to highest current range and turn on supply.
 - g. Adjust the decade resistance so that the

differential voltmeter indicates $1.0 \pm 0.01 \, \text{Vdc}$.

h. Replace decade resistance with appropriate value resistor in R19 position.

5-64 REFERENCE CIRCUIT ADJUSTMENTS

- 5-65 <u>Line Regulation</u>. To adjust the line regulation capabilities of the instrument proceed as follows:
- a. Connect the differential voltmeter between +S (common) and 33 (positive).
- b. Connect variable voltage transformer between supply and input power source.
 - c. Adjust line to 105 Vac.
 - d. Connect decade resistance in place of R46.
- e. Turn on supply and adjust VOLTAGE control(s) for maximum rated output voltage.
- f. Adjust decade resistance so that voltage indicated by differential voltmeter does not change more than the following as input line voltage is varied from 105 to 125 Vac:

Model No. 6220B 6224B 6226B Variation (mVdc) 0.87 1.8 0.87

g. Replace decade resistance with appropriate value resistor in R46 position.

5-66 CONSTANT VOLTAGE TRANSIENT RESPONSE

5-67 To adjust the transient response, proceed as follows:

- a. Connect test setup as shown in Figure 5-8.
- b. Repeat steps a through e as outlined in Paragraph 5-31.
- c. Adjust R30 so that the transient response is as shown in Figure 5-9.

SECTION VI REPLACEABLE PARTS

6-1 INTRODUCTION

- 6-2 This section contains information for ordering replacement parts. Table 6-4 lists parts in alphanumeric order by reference designators and provides the following information:
 - a. Reference Designators. Refer to Table 6-1.
- b. Description. Refer to Table 6-2 for abbreviations.
- c. Total Quantity (TQ). Given only the first time the part number is listed except in instruments containing many sub-modular assemblies, in which case the TQ appears the first time the part number is listed in each assembly.
 - d. Manufacturer's Part Number or Type.
- e. Manufacturer's Federal Supply Code Number. Refer to Table 6-3 for manufacturer's name and address.
 - f. Hewlett-Packard Part Number.
- g. Recommended Spare Parts Quantity (RS) for complete maintenance of one instrument during one year of isolated service.
- h. Parts not identified by a reference designator are listed at the end of Table 6-4 under Mechanical and/or Miscellaneous. The former consists of parts belonging to and grouped by individual assemblies; the latter consists of all parts not immediately associated with an assembly.

6-3 ORDERING INFORMATION

6-4 To order a replacement part, address order or inquiry to your local Hewlett-Packard sales office (see lists at rear of this manual for addresses). Specify the following information for each part: Model, complete serial number, and any Option or special modification (J) numbers of the instrument; Hewlett-Packard part number; circuit reference designator; and description. To order a part not listed in Table 6-4, give a complete description of the part, its function, and its location.

Table 6-1. Reference Designators

А	= assembly	E = miscellaneous
В	= blower (fan)	electronic part
С	= capacitor	F = fuse
СВ	= circuit breaker	J = jack, jumper
CR	= diode	K = relay
DS	= device, signal-	L = inductor
	ing (lamp)	M = meter
ŀ		

Table 6-1. Reference Designators (Continued)

Р	= plug	V	= vacuum tube,
Q	= transistor		neon bulb,
R	= resistor		photocell, etc.
S	= switch	VR	= zener diode
J.	= transformer	Х	= socket
TB	= terminal block	Z	= integrated cir-
TS	= thermal switch		cuit or network
1			

Table 6-2. Description Abbreviations

Α	=	ampere	mfr	=	manufacturer
ac	=	alternating	mod.	=	modular or
		current			modified
assy.	=	assembly	mtg		mounting
bd	=	board	n	=	$nano = 10^{-9}$
bkt	=	bracket	NC	=	normally closed
oC.	=	dogree	ЙО	=	normally open
		Centigrade	NР	=	nickel-plated
cd	=	card	Λ	=	ohm
coef	=	coefficient	obd	=	order by
comp	=	composition			description
CRT	=	cathode-ray	OD	=	outside
		tube			diameter
CT	=	center-tapped	р	=	$pico = 10^{-12}$
d.c	==	direct current	P.C.		printed circuit
DPDT	=	double pole,	pot.	Ξ	potentiometer
		double throw	q-q	=	peak-to-peak
DPST	=	double pole,	ppm	=	parts per
		single throw			million
elect	=	electrolytic	pvr	=	pcak reverse
encap	=	encapsulated			voltage
F	=	farad	rect	=	rectifier
°F	=	degree	rms	=	root mean
		Farenheit			square
fxd	=	fixed	Si	=	silicon
Ge	=	germanium	SPDT	=	single pole,
H	=	Henry			double throw
Hz	=	Hertz	SPST	=	single pole,
IC	=	integrated			single throw
		circuit	SS	=	small signal
ID	=	inside diameter	T	=	wold-wola
incnd		incandescent	tan.	=	tantulum
k		$kilo = 10^3$	Тi	=	titanium
m		$milli = 10^{-3}$	V	=	volt
М	=	mega = 10^{6}	var	=	variable
ŀr	=	$micro = 10^{-6}$	ww	=	wirewound
met.	=	metal	W	=	Watt

CODE	
1	MANITERCETTEE
NO.	MANUFACTURER ADDRESS
00629	EBY Sales Co., Inc. Jamaica, N.Y.
00656	A C
1	Actovox Corp. New Bedford, Mass.
00853	Sangamo Electric Co.
İ	S. Carolina Div. Pickens, S.C.
01121	Allen Bradley Co. Milwaukee, Wis.
1	
01255	Litton Industries, Inc.
1	Beverly Hills, Calif.
01281	TRW Semiconductors, Inc.
	Lawndale, Calif.
01005	
01295	Texas Instruments, Inc.
	Semiconductor-Components Div.
	Dallas, Texas
01686	RCL Electronics, Inc. Manchester, N. H.
	i e
01930	Amerock Corp. Rockford, Ill.
02107	Sparta Mfg. Co. Dover, Ohio
02114	Ferroxcube Corp. Saugerties, N.Y. Fenwal Laboratories Morton Grove, Ill.
02606	Popular Laboratoring Morton Cross III
1	
02660	Amphenol Corp. Broadview, Ill.
02735	Radio Corp. of America, Solid State
	and Receiving Tube Div. Somerville, N.J.
03508	G.E. Semiconductor Products Dept.
00000	<u> </u>
	Syracuse, N.Y.
03797	Eldema Corp. Compton, Calif.
03877	Transitron Electronic Corp.
00000	Wakefield, Mass.
03888	Pyrofilm Resistor Co. Inc.
	Cedar Knolls, N.J.
04009	Arrow, Hart and Hegeman Electric Co.
	Hartford, Conn.
04072	ADC Electronics, Inc. Harbor City, Calif.
04213	Caddell & Burns Mfg. Co. Inc.
	Mineola, N.Y.
04404	*Hewlett-Packard Co. Palo Alto Div.
04404	
l	Palo Alto, Calif.
04713	Motorola Semiconductor Prod. Inc.
l	Phoenix, Arizona
05277	Thoenix, Alizona
03277	Westinghouse Electric Corp.
	Semiconductor Dept. Youngwood, Pa.
05347	Ultronix, Inc. Grand Junction, Colo.
05820	Wakefield Engr. Inc. Wakefield, Mass.
06001	
~~~~	General Elect. Co. Electronic
	Capacitor & Battery Dept. Irmo, S.C.
06004	Bassik Div. Stewart-Warner Corp.
	Bridgeport, Conn.
06486	
00700	IRC Div. of TRW Inc.
l	Semiconductor Plant Lynn, Mass.
06540	Amatom Electronic Hardware Co. Inc.
	New Rochelle, N.Y.
06555	Beede Electrical Instrument Co.
•••••	
	Penacook, N.H.
06666	General Devices Co. Inc.
	Indianapolis, Ind.
06751	Semcor Div. Components, Inc.
00/31	
l	Phoenix, Arizona
06776	Robinson Nugent, Inc. New Albany, Ind.
06812	Torrington Mfg. Co., West Div.
	Van Nuys, Calif.
07127	
07137	Transistor Electronics Corp.
	Minneapolis, Minn.
L	

CODE NO.	MANUFACTURER ADDRESS
07138	Westinghouse Electric Corp. Electronic Tube Div. Elmira, N.Y.
07263	Fairchild Camera and Instrument Corp. Semiconductor Div.
	Mountain View, Calif.
07387	Birtcher Corp., The Los Angeles, Calif.
07397	Sylvania Electric Prod. Inc.
	Sylvania Electronic Systems
07716	Western Div. Mountain View, Calif. IRC Div. of TRW Inc. Burlington Plant
07910	Burlington, Iowa Continental Device Corp.
	Hawthorne, Calif.
07933	Raytheon Co. Components Div. Semiconductor Operation
	Mountain View, Calif.
08484	Breeze Corporations, Inc. Union, N.J.
08530	Reliance Mica Corp. Brooklyn, N.Y. Sloan Company, The Sun Valley, Calif.
08717	Sloan Company, The Sun Valley, Calif.
08730	Vemaline Products Co. Inc. Wyckoff, N.J.
08806	General Elect. Co. Minia-
	ture Lamp Dept. Cleveland, Ohio
08863	ture Lamp Dept. Cleveland, Ohio Nylomatic Corp. Norrisville, Pa. RCH Supply Co. Vernon, Calif.
08919	RCH Supply Co. Vernon, Calif.
09021	Airco Speer Electronic Components Bradford, Pa.
09182	*Hewlett-Packard Co. New Jersey Div. Rockaway, N.J.
09213	General Elect, Co. Semiconductor
	Prod. Dept. Buffalo, N.Y.
09214	Prod. Dept. Buffalo, N.Y. General Elect. Co. Semiconductor
	Dwood Downt
09353	C & K Components Inc. Newton, Mass.
09922	Burndy Corp. Norwalk, Conn.
11115	Wagner Electric Corp. Tung-Sol Div. Bloomfield, N.J.
11236	CTS of Berne, Inc. Berne, Ind.
11237	Chicago Telephone of Cal. Inc. So. Pasadena, Calif.
11502	IRC Div. of TRW Inc. Boone Plant
	Boone, N.C.
11711	General Instrument Corp Rectifier Div. Newark, N.J.
12136	Philadelphia Handle Co. Inc. Camden, N.J.
12615	U.S. Terminals, Inc. Cincinnati, Ohio
12617	Hamlin Inc. Lake Mills, Wisconsin
12697	Clarostat Mfg. Co. Inc. Dover, N.H.
13103	Thermalloy Co. Dallas, Texas
14493	*Hewlett-Packard Co. Loveland Div.
14655	Loveland, Colo. Cornell-Dubilier Electronics Div. Federal Pacific Electric Co.
	Newark, N.J.
14936	General Instrument Corp. Semicon-
15801	1
16299	Fenwal Elect. Framingham, Mass. Corning Glass Works, Electronic
10233	
	Components Div. Raleigh, N.C.

^{*}Use Code 28480 assigned to Hewlett-Packard Co., Palo Alto, California

Table 6-3. Code List of Manufacturers (Continued)

CODE			CODE	
NO.	MANUFÄCTURER ADDRESS		NO.	MANUFACTURER ADDRESS
16758	Delco Radio Div. of General Motors Corp.	Ĭ	70563	Amperite Co. Inc. Union City, N.J.
17545	Kokomo, Ind. Atlantic Semiconductors, Inc.		70901 70903	Beemer Engrg. Co. Fort Washington, Pa. Belden Corp. Chicago, Ill.
17803	Asbury Park, N.J. Fairchild Camera and Instrument Corp		71218 71279	Bud Radio, Inc. Willoughby, Ohio Cambridge Thermionic Corp.
	Semiconductor Div. Transducer Plant		·	Cambridge, Mass.
17870	Mountain View, Calif. Daven Div. Thomas A. Edison Industries		71400	Bussmann Mfg. Div. of McGraw & Edison Co. St. Louis, Mo.
18324	McGraw-Edison Co. Orange, N.J. Signetics Corp. Sunnyvale, Calif.		71450 71468	CTS Corp. Elkhart, Ind. I. T. T. Cannon Electric Inc.
19315	Bendix Corp. The Navigation and			Los Angeles, Calif.
19701	Control Div. Teterboro, N.J. Electra/Midland Corp.		71590	Globe-Union Inc. Centralab Div. Milwaukee, Wis.
21520	Mineral Wells, Texas Fansteel Metallurgical Corp.		71700	General Cable Corp. Cornish Wire Co. Div. Williamstown, Mass.
	No. Chicago, Ill.		71707	Coto Coil Co. Inc. Providence, R. I.
22229	Union Carbide Corp. Electronics Div.  Mountain View, Calif.		71744	Chicago Miniature Lamp Works Chicago, Ill.
22753 23936	UID Electronics Corp. Hollywood, Fla.		71785	Cinch Mfg. Co. and Howard
24446	Pamotor, Inc. Pampa, Texas General Electric Co. Schenectady, N.Y.		71984	B. Jones Div. Chicago, Ill. Dow Corning Corp. Midland, Mich.
24455	General Electric Co. Lamp Div. of Con-		72136	Electro Motive Mfg. Co. Inc.
	sumer Prod. Group Nela Park, Cleveland, Ohio		72619	Willimantic, Conn. Dialight Corp. Brooklyn, N.Y.
24655	General Radio Co. West Concord, Mass.		72699	General Instrument Corp. Newark, N.J.
24681	LTV Electrosystems Inc Memcor/Com-		72765	Drake Mfg. Co. Harwood Heights, Ill.
26982	ponents Operations Huntington, Ind.		72962	Elastic Stop Nut Div. of
27014	Dynacool Mfg. Co. Inc. Saugerties, N.Y. National Semiconductor Corp.		72982	Amerace Esna Corp. Unión, N.J.
	Santa Clara, Calif.		73096	Erie Technological Products Inc. Erie, Pa. Hart Mfg. Co. Hartford, Conn.
28480	Hewlett-Packard Co. Palo Alto, Calif.		73138	Beckman Instruments Inc.
28520	Heyman Mfg. Co. Kenilworth, N.J.			Helipot Div. Fullerton, Calif.
28875	IMC Magnetics Corp.  New Hampshire Div. Rochester, N. H.		73168 73293	Fenwal, Inc. Ashland, Mass. Hughes Aircraft Co. Electron
31514	SAE Advance Packaging, Inc.		73230	Dynamics Div. Torrance, Calif.
	Santa Ana, Calif.		73445	Amperex Electronic Corp.
31827 33173	Budwig Mfg. Co. Ramona, Calif.			Hicksville, N.Y.
35434	G.E. Co. Tube Dept. Owensboro, Ky. Lectrohm, Inc. Chicago, Ill.		73506	Bradley Semiconductor Corp.
37942	P. R. Mallory & Co. Inc.		73559	New Haven, Conn. Carling Electric, Inc. Hartford, Conn.
42190	Indianapolis, Ind.		73734	Federal Screw Products, Inc.
43334	Muter Co. Chicago, Ill. New Departure-Hyatt Bearings Div.		74193	Chicago, Ill. Heinemann Electric Co. Trenton, N.J.
	General Motors Corp. Sandusky, Ohio		74545	Hubbell Harvey Inc. Bridgeport, Conn.
44655 46384	Ohmite Manufacturing Co. Skokie, Ill. Penn Engr. and Mfg. Corp.		74868	Amphenol Corp. Amphenol RF Div.
10004	Doylestown, Pa.		74970	Danbury, Conn. E. F. Johnson Co. Waseca, Minn.
47904	Polaroid Corp. Cambridge, Mass.		75042	IRC Div. of TRW, Inc. Philadelphia, Pa.
49956	Raytheon Co. Lexington, Mass.		75183	*Howard B. Jones Div. of Cinch
55026	Simpson Electric Co. Div. of American			Mfg. Corp. New York, N.Y.
56289	Gage and Machine Co. Chicago, Ill. Sprague Electric Co. North Adams, Mass.		75376	Kurz and Kasch, Inc. Dayton, Ohio
58474	Sprague Electric Co. North Adams, Mass. Superior Electric Co. Bristol, Conn.		75382 75915	Kilka Electric Corp. Mt. Vernon, N.Y. Littlefuse, Inc. Des Plaines, Ill.
58849	Syntron Div. of FMC Corp.		76381	Littlefuse, Inc. Des Plaines, Ill. Minnesota Mining and Mfg. Co.
	Homer City, Pa.			St. Paul, Minn.
59730	Thomas and Betts Co. Philadelphia, Pa.		76385	Minor Rubber Co. Inc. Bloomfield, N.J.
61637 63743	Union Carbide Corp. New York, N.Y. Ward Leonard Electric Co.		76487	James Millen Mfg, Co, Inc.
JU 10	Mt. Vermon, N.Y.		76493	Malden, Mass. J. W. Miller Co. Compton, Calif.
	odo 71705	į	l	

^{*}Use Code 71785 assigned to Cinch Mfg. Co., Chicago, Ill.

CODE NO.	MANUFACTURER ADDRESS
76530 76854	Cinch City of Industry, Calif. Oak Mfg. Co. Div. of Oak
77068	Electro/Netics Corp. Crystal Lake, Ill. Bendix Corp., Electrodynamics Div.
77122 77147	Palnut Co. Patton-MacGuyer Co. Petton-MacGuyer Co. Petton-MacGuyer Co. Providence, R. I.
77221	Phaostron Instrument and Electronic Co.
77252	South Pasadena, Calif. Philadelphia Steel and Wire Corp.
77342	Philadelphia, Pa. American Machine and Foundry Co. Potter and Brumfield Div. Princeton, Ind.
77630	TRW Electronic Components Div.  Camden, N.I.
77764 78189	Resistance Products Co. Harrisburg, Pa. Illinois Tool Works Inc. Shakeproof Div. Elgin, Ill.
78452 78488	Everlock Chicago, Inc. Chicago, Ill. Stackpole Carbon Co. St. Marys, Pa.
78526	Stanwyck Winding Div. San Fernando Electric Mfg. Co. Inc. Newburgh, N.Y.
78553 78584	Tinnerman Products, Inc. Cleveland, Ohio
79136	Stewart Stamping Corp. Yonkers, N.Y. Waldes Kohinoor, Inc. L.I.C., N.Y.
79307 79727	Whitehead Metals Inc. New York, N.Y. Continental-Wirt Electronics Corp.
79963	Philadelphia, Pa. Zierick Mfg. Co. Mt. Kisco, N.Y.
80031	Mepco Div. of Sessions Clock Co. Morristown, N.J. Bourns, Inc. Riverside, Calif.
80294 81042	Bourns, Inc. Riverside, Calif. Howard Industries Div. of Msl Ind. Inc. Racine, Wisc.
81073 81483	Grayhill, Inc. La Grange, Ill. International Rectifier Corp.
	El Segundo, Calif.
81751 82099	Columbus Electronics Corp. Yonkers, N.Y. Goodyear Sundries & Mechanical Co. Inc. New York, N.Y.
82142	Airco Speer Electronic Components  Du Bois, Pa.
82219	Sylvania Electric Products Inc. Electronic Tube Div. Receiving
82389	Tube Operations Emporium, Pa. Switchcraft, Inc. Chicago, Ill.
82647	Metals and Controls Inc. Control Products Group Attleboro, Mass.
82866	Research Products Corp. Madison, Wis.
82877	Rotron Inc. Woodstock, N.Y.
82893	Vector Electronic Co. Glendale, Calif.
83058 83186	Carr Fastener Co. Cambridge, Mass. Victory Engineering Corp.
83298	Springfield, N.J. Bendix Corp. Electric Power Div.
83330	Herman H. Smith, Inc. Brooklyn, N.Y.
83385 83501	Central Screw Co. Chicago, Ill. Gavitt Wire and Cable Div. of Amerace Esna Corp. Brookfield, Mass.
	Amerade Land Outp. Diookileid, Mass.

CODE	
CODE NO.	MANUFACTURER ADDRESS
83508	Grant Pulley and Hardware Co. West Nyack, N.Y.
83594	Burroughs Corp. Electronic
83835 83877	Components Div. Plainfield, N.J. U.S. Radium Corp. Morristown, N.J. Yardeny Laboratories, Inc.
84171 84411 86684	TRW Capacitor Div. Ogallala, Neb. RCA Corp. Electronic Components
86838 87034	Rummel Fibre Co. Newark, N.J.  Marco & Oak Industries a Div. of Oak Electro/netics Corp. Anaheim, Calif.
87216 87585	Philco Corp. Lansdale Div. Lansdale, Pa. Stockwell Rubber Co. Inc.
87929 88140	and Control Div. Lincoln Plant
88245	Lincoln, Ill. Litton Precision Products Inc, USECO Div. Litton Industries, Van News, Calif.
90634 90763 91345	United-Car Inc. Chicago, Ill.
91418 91506 91637 91662	El Monte, Calif. Radio Materials Co. Chicago, Ill. Augat, Inc. Attleboro, Mass. Dale Electronics, Inc. Columbus, Neb. Elco Corp. Willow Grove, Pa.
91929	Honeywell Inc. Div. Micro Switch Freeport, Ill. Whitso, Inc. Schiller Pk., Ill.
93332	conductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco
94144	Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Oper. Quincy, Mass.
94154	Wagner Electric Corp. Tung-Sol Div. Livingston, N.J.
94222 95263 95354	Southco Inc.  Lester, Pa.  Leecraft Mfg. Co. Inc.  L.I.C., N.Y.  Methode Mfg. Co. Rolling Meadows, Ill.
95712 95987	Bendix Corp. Microwave Devices Div. Franklin, Ind.
96791	Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis.
97464	Industrial Retaining Ring Co.  Irvington, N.J.
97702	IMC Magnetics Corp. Eastern Div. Westbury, N.Y.
98291	Sealectro Corp. Mamaroneck, N.Y.
98410	ETC Inc. Cleveland, Ohio
98978 99934	International Electronic Research Corp.  Burbank, Calif. Renbrandt, Inc. Boston, Mass.

Reference			Mfr. Part #		Mfr.	₩.	
Designator	Description Q	uantity		Mfr.	Code	Stock No.	RS
C1	fxd, elect 5μf 65vdc	1	D33689	HLAB	09182	0180-1836	1
C2,18	fxd, film $.01\mu f$ 200vdc	2	192P10392	Sprague	56289	0160-0161	1
C3	fxd, film 0.1µf 200vdc	1	192P10492	Sprague	56289	0160-0168	1
C4, 11, 13,					_		_
15	NOT ASSIGNED	<u> </u>	192P10292	- Sprague	56289	0160-0153	1
C5	fxd, film .001µf 200vdc fxd, elect 20µf 15vdc	1	30D 206G 015 BB4		56289	0180-0300	î
C6 C7, 8, 16, 17	fxd, ceramic .05µf 500vdc	4	33C17A	Sprague	56289	0150-0052	1
C7, 8, 10, 17	fxd, elect 4.7 $\mu$ f 35vdc	1	150D 475X 903582		56289	0180-0100	1
C10	fxd, elect 100µf 50vdc	1	D32218	HLAB	09182	0180-1852	1
C12	fxd, elect 325µf 35vdc	î	D34656	HLAB	09182	0180-0332	1
C14	fxd, elect 1600µf 85vdc	1	D45501	HLAB	09182	0180-1986	1
C19	fxd, elect 20µf 200vdc	1	34D 206F 200FJ4	Sprague	56289	0180-0367	1
C20	fxd, elect 490µf 65vdc	1	D32872	HLAB	09182	0180-1856	1
	,						
CR1-5,19,							
20,30,32	Rect. si. 200ma 200prv	9		HLAB	09182	1901-0033	6
CR6-10,							
12-16, 21,							
28, 29, 31,	NOW ACCIONED				_		-
33	NOT ASSIGNED	3	- MR 1032 B	– Motorola	- 04713	1901-0416	3
	Rect. si. 3A 200prv Rect. si. 900ma 200prv	7	1N5059	G, E.	03508	1901-0327	6
CR17, 22-27	Rect. St. 300ma 200ptv	,	1113033	О, <u>п</u> .	00000	1001 000.	~
DS1	Lamp, neon part of S1 ass'y	7 Ref		HLAB	09182	2140-0244	2
				*	<b>5</b> 5015	0110 0000	_
F1	Fuse cartridge 2A@250V3A0	G 1	312002	Littlefuse	75915	2110-0002	5
Q1, 2, 11	SS NPN diff, amp. si.	3		HLAB	09182	1854-0229	3
Q3, 5, 8, 10,	SS New diff, disp. St.	3		1111112	00102	2001 1240	_
12, 14, 15	SS PNP si.	7	2N2907A	Sprague	56289	1853-0099	6
Q4	Power PNP si.	1	MJ2268	Motorola	04713	1853-0063	1
Q6, 7	Power NPN si.	2	,	HLAB	09182	1854-0225	2
Q9,16	SS NPN sì.	2	4JX16A1014	G.E.	03508	1854-0071	2
Q13	NOT ASSIGNED		-	-	-	-	-
R1	fxd, ww $1K_0 \pm 5\%$ 3w $20$ ppm	1	242E1025	Sprague	56289	0813-0001	1
R2,22,23,	,		_			0000 5007	-
86	fxd, met. film $6.2K \pm 1\% 1/8v$		Type CEA T-O	I. R. C.	07716	0698-5087	1
R3	fxd, met. film $15K_0 \pm 1\% 1/8v$		Type CEA T-O	I.R.C.	07716	0757-0446	1
R4, 64, 65	fxd, met. film $20K_{\Omega} \pm 1\%$ 1/8	w 3	Type CEA T-O	I.R.C.	07716	0757-0449	1
R5, 26, 29,	f 1 £21 1 FW 130/ 1/6	3w 5	Trong CEA TO	I.R.C.	07716	0757-0427	1
76,77	fxd, met. film 1.5 $K_0 \pm 1\%$ 1/8	2 2	Type CEA T-O EB-3645	A. B.	01121	0686-3645	1
R6, 25	fxd, comp $360K_{\Omega} \pm 5\% \frac{1}{2}w$ fxd, met. film $61.9K_{\Omega} \pm 1\% 1/$		Type CEA T-O	I. R. C.	07716	0757-0460	1
R7,61	fxd, comp $560K_{\Omega} \pm 5\% \frac{1}{2}w$	2	EB-5645	A. B.	01121	0686-5645	1
R8,28 R9,11,17,	1xd, Comp 300KA ±3 % 2W	۷	PD 0040	и. Б.	OIIBI	0000 00 10	_
27, 32, 37,							
48,55,78	NOT ASSIGNED	_		_	_	-	
R10	var. ww 10K ±5% 2w 10 turn	n 1		HLAB	09182	2100-1866	1
R12	fxd, ww 1.3 $K_0 \pm 5\%$ 3w 20pg		242 E 1325	Sprague	56289	0811-1803	1
R13, 19	fxd, comp SELECTED $\pm 5\% \frac{1}{2}$		Type EB	А.В.	01121		1
R14	fxd, comp 3.3 $_{\Lambda}$ ±5% $\frac{1}{2}$ W	1	EB-0335	A. B.	01121	0686-0335	1
R15	fxd, comp $330$ Ka $\pm 5\% \frac{1}{2}$ W	1	EB-3345	А.В.	01121	0686-3345	1
R16	var. ww 1K ±5% 2w 10 turn			HLAB	09182	2100-1864	1
R18	fxd, ww $5K_0 \pm 5\%$ 3w 20ppm		3SX	W.L.	63743	0811-1832	1
R20	fxd, met, film $1K_{\Omega} \pm 1\% \frac{1}{4}W$	1	Type CEB T-O	I.R.C.	07716	0757-0338	1

Reference			Mfr. Part #		Mfr.	<b>@</b>	
<u>Designator</u>	Description Qu	antity	or Type	Mfr.	Code	Stock No.	RS
R21	fxd, comp $39_{\Omega} \pm 5\% \frac{1}{2}$ w	1	EB-3905	A.B.	01121	0686-3905	1
R24	fxd, met. film $4.75 \text{K}_{\Omega} \pm 1\% \text{ l/8v}$	v 1	Type CEA T-O	I.R.C.	07716	0757-0437	1
R30	var. ww 5K _o (Modify)	1	Type 110-F4	C. T. S.	11236	2100-1824	1
R31	fxd, comp $1K_{\Omega} \pm 5\% \frac{1}{2}w$	1	EB-1025	A. B.	01121	0686-1025	. 1
R33,38	fxd, comp $10K_0 \pm 5\% \frac{1}{2}w$	2	EB-1035	A. B.	01121	0686-1035	1
R34	fxd, comp $160_{1} \pm 5\% \frac{1}{2}$ w	1	EB-1615	A. B.	01121	0686-1615	1
R35	fxd, comp $200_{n} \pm 5\% \frac{1}{2}w$	1	EB-2015	A. B.	01121	0686-2015	i
R36	fxd, ww 200 ₀ ±5% 5w	1	Type 243E	Sprague	56289	0811-1204	1
R39	fxd, met. film 1.27 $K_0 \pm 1\%$ 1/8w		Type CEA T-O	I. R. C.	07716	0757-0274	1
R40,57,60,	IXG, MCt. IIIM 1.27 KA II % D OW	· ·	Type OLA 1-O	1. K. C.	0//10	0/3/-02/4	Τ,
62	fxd, met. film 900n ±1% 1/8w	4	Time CEAT O	T D C	07716	0757 1000	
			Type CEA T-O	I.R.C.	07716	0757-1099	1
R41	fxd, comp $12K_0 \pm 5\% \frac{1}{2}w$	1	EB-1235	A. B.	01121	0686-1235	. 1
R42	fxd, comp 6.8K $\pm 5\% \frac{1}{2}$ w	1	EB-6825	A. B.	01121	0686-6825	1
R43	fxd, met. film $422_{\Omega} \pm 1\% \frac{1}{4}$ w	1	Type CEB T-O	I. R. C.	07716	0698-4590	1
R44	fxd, comp $47K_0 \pm 5\% \frac{1}{2}w$	1	EB-4735	A. B.	01121	0686-4735	. 1
R45	fxd, comp $5.1K_{\Lambda} \pm 5\% \frac{1}{2}w$	1	EB-5125	A. B.	01121	0686-5125	1
R46	fxd, comp $100K_{\Omega} \pm 5\% \frac{1}{2}w$	1	EB-1045	A. B.	01121	0686-1045	1
R <b>47</b>	fxd, comp $430_{0} \pm 5\% \frac{1}{2}$ w	1	EB-4315	A. B.	01121	0686-4315	1
R49	fxd, ww $1K_{\Omega} \pm 5\% 10w$	1	Type 274E	Sprague	56289	0811-1586	1
R50	fxd, comp $10_{\Omega} \pm 5\% \frac{1}{2}$ w	1	EB-1005	A. B.	01121	0686-1005	1
R51	fxd, comp $30K_0 \pm 5\% \frac{1}{2}w$	1	EB-3035	A. B.	01121	0686-3035	1
R52	fxd, comp $22K_0 \pm 5\% \frac{2}{3}w$	1	EB-2235	A. B.	01121	0686-2235	1
R53	fxd, comp $150_{\text{n}} \pm 5\% \frac{1}{2}$ w	1	EB-1515	A. B.	01121	0686-1515	1
R54	fxd, ww .66 ₀ 1% 8w	1	Type T+7A		01121	0811-2465	1
R56				R, C, L,			
	var. ww 1K ₀ (Modify)	1	Type 110-F4	C. T. S.	11236	2100-0391	1
R58,59	fxd, met. film $100_{\Omega} \pm 1\%$ 1/8w	2	Type CEB T-O	I.R.C.	07716	0757-0401	1
R63	var. ww $10K_{\Omega}$	1	Type 110-F4	C. T. S.	11236	2100-0396	1
R66,67	fxd, met. film $3.40K_{\Omega} \pm 1\% \frac{1}{4}W$	2	Type CEB T-O	I.R.C.	07716	0698-4642	1
R68,69	fxd, met. film $365_{\Omega} \pm 1\% \frac{1}{4}$ w	2	Type CEB T-O	I.R.C.	07716	0757-0723	1
R70,71,75,							
85	fxd, met. film $3K_{\Omega} \pm 1\%$ 1/8w	4	Type CEA T-O	I.R.C.	07716	0757-1093	1
R72	var. ww 250 $_{\Omega}$ (Modify)	1	Type 110-F4	C. T. S.	11236	2100-0439	1
R <b>7</b> 3	fxd, met. film $750_{\Omega} \pm 1\% \text{ 1/8w}$	1	Type CEA T-O	I.R.C.	07716	0757-0420	1
R74	fxd, met. film $9.09K_0 \pm 1\%$ 1/8	w1	Type CEA T-O	I.R.C.	07716	0757-0288	1
R79	fxd, met. film 5.49K ±1% 1/8w		Type CEA T-O	I.R.C.	07716	0698-3382	1
R80	fxd, comp $33K_0 \pm 5\% \frac{1}{2}w$	1	EB-3335	A. B.	01121	0686-3335	1
R81-84	fxd, ww $40_{\Omega} \pm 5\%$ $40$ w	4	Type 817 MTG	Dale	91637	0811-1965	1
	27.00, 1101, 2070 1011	*	Type of Mila	Date	51007	0011-1000	1
S1	Switch, Pl. Lt. (red) ON/OFF	,					
	SPDT		54-61681 - 26 AlH	Oak	87034	3101-0100	1
S2	Meter switch, wafer	1	34-01001 - 20 AIN			· ·	1
54	Meter Switch, water	Ţ		HLAB	09182	3100-1910	1
m1	Dormar transformer	1		71T AD	00100	0100 0144	
Tl	Power transformer	1		HLAB	09182	9100-2144	. 1
TID1 0	Division Control	•	131001		00400		
VR1, 2	Diode, zener 6.2V	2	1N821 N.	A. Elect.	06486	1902-0761	2
VR3	Diode, zener 4.22V 400mw	1		HLAB	09182	1902-3070	. 1
VR4,5	Diode, zener 4.3V 1 watt	2	1N4731A	Motorola	04713		2
	Blank Half Panel-front						
	6 x 5 SM	1		HLAB	09182	5000-0725	
	Panel-front	1		HLAB	09182	5000-6137	
	Panel-rear	1		HLAB	09182	5000-6138	
	Heat Sink	1		HLAB	09182	5020-5573	
	Bracket - P. C. Board	8		HLAB	09182	5000-6140	٠.
	Bracket-Transformer	2		HLAB	09182	5000-6139	
	Shield-Transformer	1		HLAB	09182	5000-6141	
	Cover-side	2		HLAB	09182	5000-6162	
	OUVOI DIGO	44		711111	09102	2000-0107	

Reference			Mfr. Part #		Mfr.	€ Charle No.	пC
Designator	Description	Quantity	or Type	Mfr.	Code	Stock No.	RS
		1		HLAB	09182	5000-6163	
	Cover-bottom	1 1		HLAB	09182	5000-6161	
	Cover-top	7	422-13-11 013	Cinch	11785	0360-1143	2
	Jumper	4	©6800-632 24B	Tinnerman		0590-0039	1
	Fastener	6	C8091-632 24B	Tinnerman		0510-0275	1
	Fastener	1	DF21 Maroon	HLAB	09182	1510-0040	1
	5 Way Binding Post 5 Way Binding Post	2	DF21BC	Superior	58474	1510-0039	1
		1	T4-4	Whitehead		1400-0330	1
	Cable Clamp Line Cord $7\frac{1}{2}$ ft, Plug PH15		KH-4096	Beldon	70903	8120-0050	1
	Strain relief bushing	1	SR-5P-1	Heyco	28520	0400-0013	1
		_	DK OI I	HLAB	09182	0370-0084	1
	Knob - $5/8$ dia. $\frac{1}{4}$ insert po Knob - $5/8$ dia. $\frac{1}{4}$ insert	2		HLAB	09182	0370-0137	1
		1	SP2A2	Rotron	82877		1
	Fan - sprite	1	342014	Littlefuse		1400-0084	1
	Fuse holder	1	1224-08	Shakeproc		2190-0037	1
	Lockwasher	1	903-12	Littlefuse		2950-0038	1
	Nut	1	901-2	HLAB	09182	1400-0090	1
	Washer-neoprene	3	734	Reliance	08530	0340-0174	1
	Mica insulator	6	754	HLAB	09182	0340-0166	2
	Insulator transistor pin	6		HLAB	09182	0340-0168	2
	Insulator	4	8-32x5/8 LG.	H. H. Smith	83330	0380-0719	4
	Standoff	1	0 02/0 0 20.	HLAB	09182	NONE	1
	Barrier strip	1	100310-6	HLAB	09182	NONE	1
	Barrier strip Meter 4½" 0-60 volts	1	100010 0	<u></u>			
	0-1.8  amps	1		HLAB	09182	1120-1324	1
	Insulating fastener	2	Type 102A	Wakefield		NONE	
	Insulating vasher	2	Type 102N	Wakefield		NONE	
	Insulating washer	_	1,70 1021				
			OPTIONS				
13	Voltage Decadial Contro	1 1 1	(Includes:) RD-411	IRC	07716	1140-0020	1
	Decadial Assembly	ī	VD-411	1110	J, / 13		
14	Current Decadial Contro	ol 1	(Includes:)	IRC:	07716	1140-0020	1

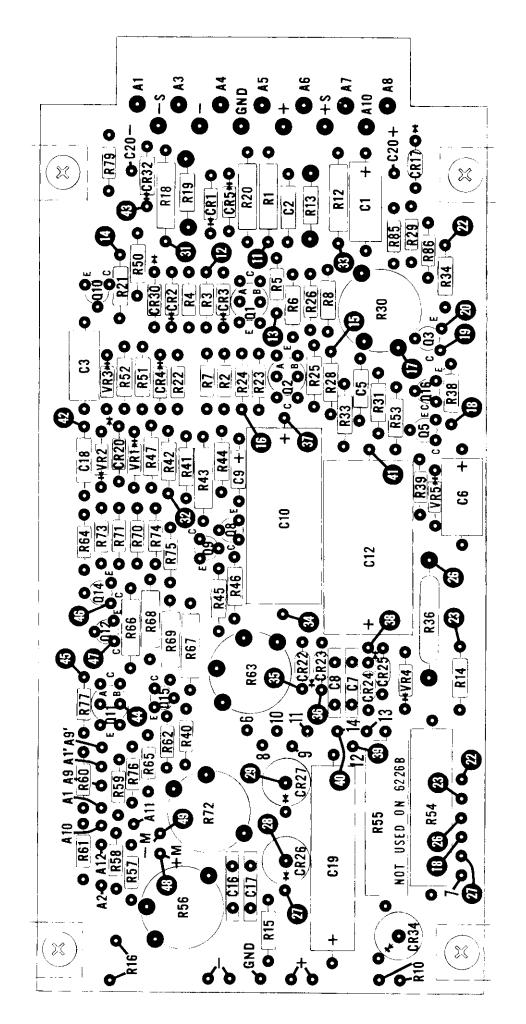
RD-411

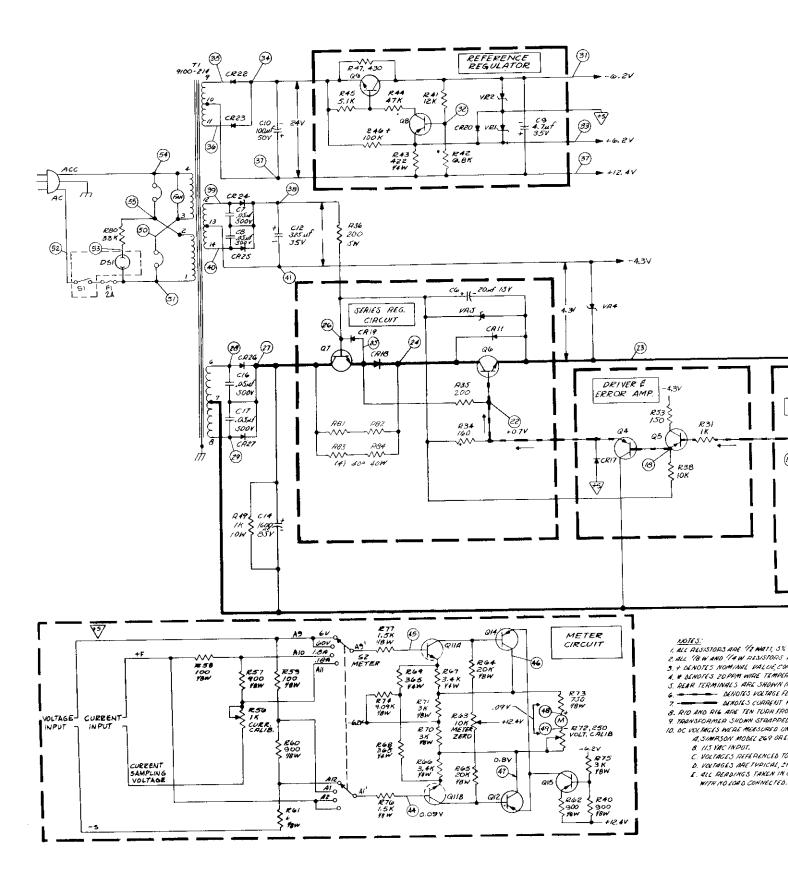
Decadial Assembly

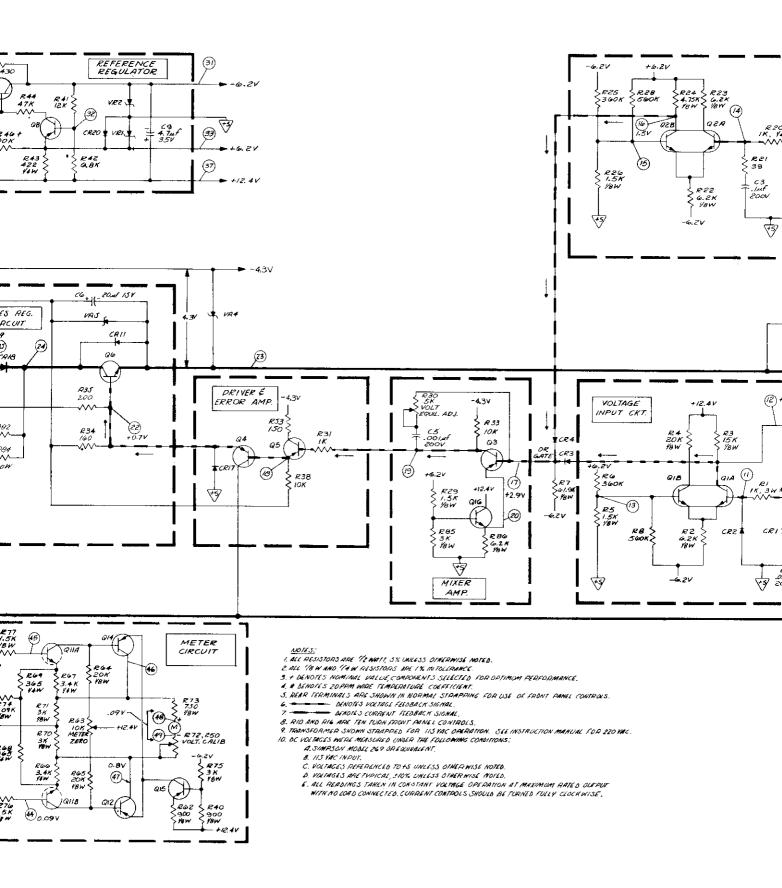
07716

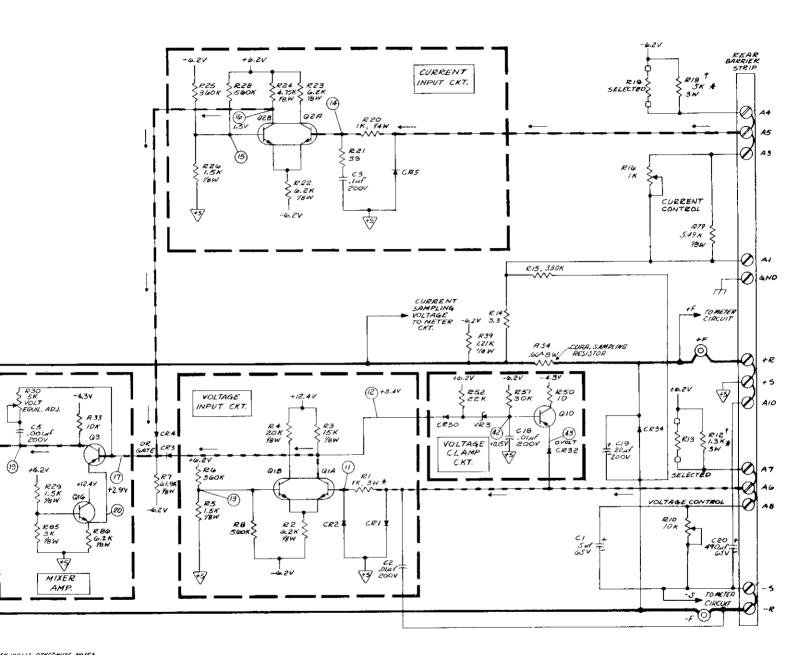
IRC

1140-0020









SY, UNIGSS OTHERWISE MOTED. OS ARE 1% IN TOLERANCE.

COMPONENTS SILECTED FOR OPTIMUM PERFORMANCE, PERATURE COEFFICIENT.

WIN NORMAL STRAPPING FOR USE OF FRONT PANEL CONTROLS. FELOBACK SIGNAL. IT FEOBACK SIGNAL.

TRONT PANEL CONTROLS. DED FOR 113 YAC OPERATION. SEE INSTRUCTION MANUAL FOR 220 YAC. UNDER THE FOLLOWING CONDITIONS:

REQUIRALENT,

TO AS UNLESS OTHER MISE NOTED. , STOY, UNLESS OTHER MISE NOTED. IN COASTANT VOLTAGE OPERATION AT MAXIMUM RATED OUTPUT ED CURRENT CONTROLS SHOULD BE TURNED FULLY CLOCKWISE.

			AS 1550ED			10-19-6
		174	PLYTSIONS		APPROVED	MIL
CINCIPLE R	БИН	-	226 B		ETT PA	
J+++04(0		: ך	CHEMATIC	MEAT ASSET		
SUPPRESENTS	-   -	SCALE	PRET RO	0mc 10 £ - 062	26-910	21-1