

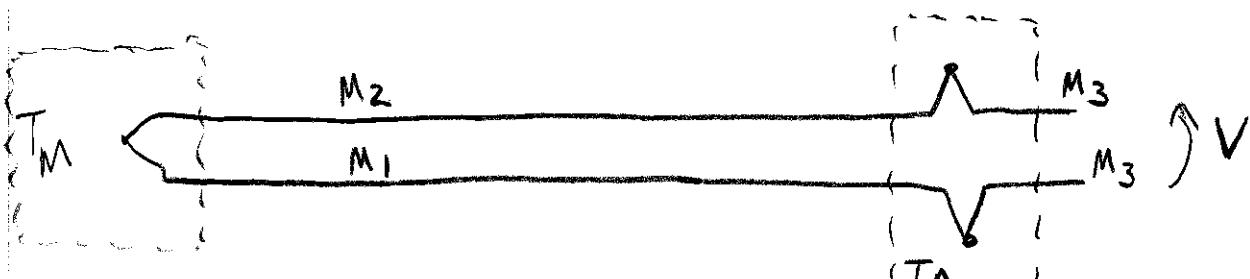
## Thermocouple Algebra

$(k_{21})$  is the thermocouple constant (in Volts/ $^{\circ}\text{C}$ ) for a thermocouple made of metals 1 & 2.

There is no way to directly measure the voltage across a thermocouple since any connection to make the measurement introduces two more thermocouples. On paper it looks like we can.

Note that the  $k_{21}$  constant varies with temperature. We will ignore this effect in solving thermocouple problems to keep the algebra linear. The main point is to understand the concepts.

Here is a basic thermocouple problem. The solution shown is the approach to take for all thermocouple problems.



$T_A$  = Ambient temperature

$T_m$  = Temperature we are measuring

$M_1, M_2, M_3$  = Metal 1, Metal 2, Metal 3

↑  
Typically Copper

**Step 1:**

Write an equation for the voltages around the loop.

$$V = T_A(k_{13}) + T_m(k_{21}) + T_A(k_{32})$$

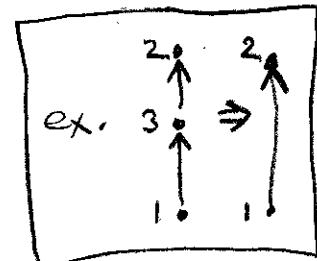
**Step 2:** Combine terms and put  $T_m$  term first

$$V = T_m(k_{21}) + T_A(k_{13} + k_{32})$$

**Step 3:** Re-arrange terms so we can eliminate the third metal

$$V = T_m(k_{21}) + T_A(k_{13} \quad k_{32})$$

$$V = T_m(k_{21}) + T_A(k_{12})$$

**Step 4:** Swap metals and change sign to make all k terms the same.

$$V = T_m(k_{21}) - T_A(k_{21})$$

**Step 5:** Combine terms to obtain the desired form

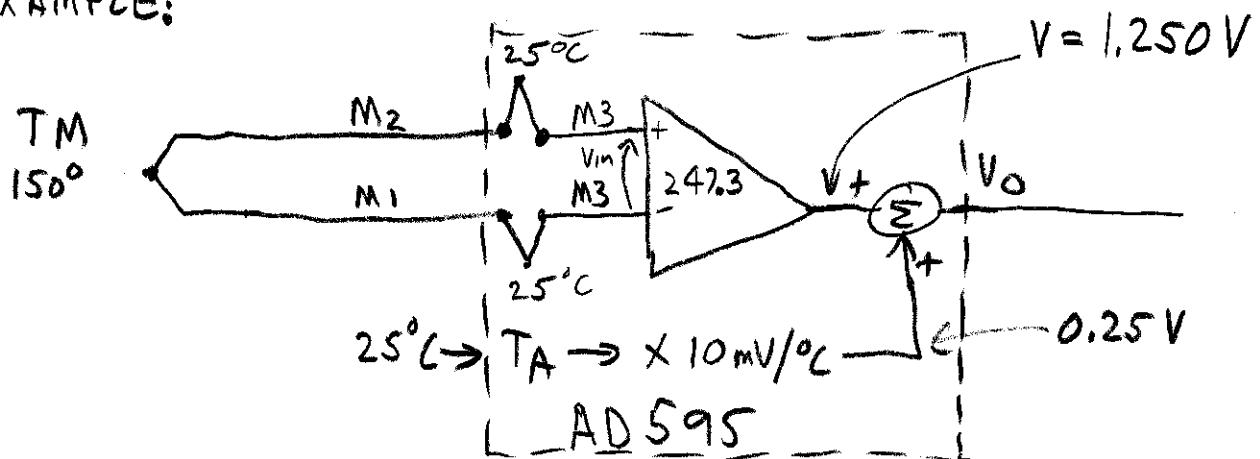
$$V = (T_m - T_A) k_{21}$$

Note that the measurement is always relative to ambient.

# THERMOCOUPLE PROBLEMS

IN THE FOLLOWING PROBLEMS THE MEASUREMENT THERMOCOUPLE IS TYPE K ( $40.44 \mu\text{V}/^\circ\text{C}$ ). THE THERMOCOUPLE CONDITIONER IS AN AD595 WHICH HAS A GAIN OF 247.3 (FOR  $10\text{mV}/^\circ\text{C}$  OUTPUT) AND ADDS A VOLTAGE TO THE OUTPUT OF THE AMBIENT TEMPERATURE OF THE AD595 Multiplied BY  $10\text{mV}/^\circ\text{C}$  — THIS IS CALLED AMBIENT COMPENSATION. FOR EACH PROBLEM, COMPUTE THE OUTPUT VOLTAGE OF THE AD595 AND THE APPARENT TEMPERATURE OF  $T_M$ . DOES THIS AGREE WITH THE ACTUAL TEMPERATURE OF  $T_M$ ?

EXAMPLE:



$$V_{in} = T_A K_{13} + T_M K_{21} + T_A K_{32} = (T_M - T_A) K_{21} \quad [K_{21} = 40.44 \mu\text{V}/^\circ\text{C}]$$

$$V_{in} = (150 - 25) 40.44 \mu\text{V} = 5.055 \text{ mV}$$

$$V = V_{in} * 247.3 = 1.250 \text{ V}$$

$$V_0 = V + 0.25 = \underline{\underline{1.50 \text{ V}}} \text{ THUS } T_M = 150^\circ\text{C}$$

